



TWR-17542 Vol. IX

FLIGHT SET 360L003
INSTRUMENTATION FINAL TEST REPORT

5 May 1989

Prepared for:

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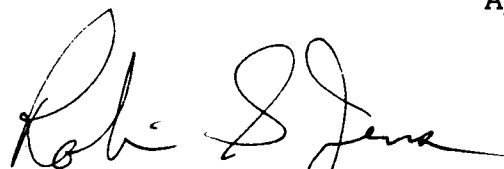
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FLIGHT SET 360L003
INSTRUMENTATION FINAL TEST REPORT


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Reliability

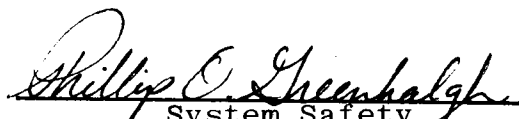

System Safety

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1.0 INTRODUCTION

This report summarizes post-flight instrumentation hardware and data evaluations for 360L003.

The 360L003 motors were equipped with Developmental Flight Instrumentation (DFI), Operational Flight Instrumentation (OFI), and Ground Environment Instrumentation (GEI). The DFI was designed to measure strain, temperature, pressure, and vibration at various locations on the motor during flight. The DFI is used to validate engineering models in a flight environment. The OFI consists of six Operational Pressure Transducers (OPTs) which monitor chamber pressure during flight. These pressure transducers are used in the SRB separation cue. GEI measures the motor case, igniter flange, and nozzle temperatures prior to launch.

2.0 APPLICABLE DOCUMENTS

The latest revision of the following documents are applicable to the extent specified herein.

TWR-15968	Interim Summary/Status Pressure Transducer Investigation
ICD 3-44005	SRB to SRM Electrical and Instrumentation Subsystems

3.0 SUMMARY

3.1 Hardware Inspection Summary

Overall, the post flight condition of the instrumentation was excellent. There was substantially less damage on this flight set than there has been on the past two flights. There were a total of 21 aft edge hits caused by re-entry debris. This compares to well over 100 aft edge hits on past flights. Cork was also missing just forward of the kick-ring joint. This cork is normally blown away due to air and water trapped inside the aft skirt at splash down. However, greater amounts of soot were deposited on broken edges of the cork than was apparent in the past. The MTI and MSFC Teams concluded that this was due to greater amounts of soot and burning foam in the aft skirt caused by separation of the exit cone at apogee. The Ice and Debris Team did not agree and a PR was written. Cork samples were removed and sent to the Malfunction Lab. No conclusions were available at the time of this writing.

All cabling and sensors were inspected and determined to be in nominal condition with the exception of the aft dome area and two accelerometers. Because the exit cone was separated at apogee, there was a greater amount of heating and sooting inside the aft skirt than there has been in the past. There was, however, less water impact damage. In the past much of the cabling is completely torn off. The cabling on the aft domes on this flight remained intact at the connectors. This caused a problem in that the cables hung down around the nozzle and the divers had to work around them to insert the nozzle plug. The divers were told that they could cut these cables if the problem occurs in the future.

Two accelerometers, B08D7175A and B08D8177A were not tightly secured to their mounting blocks at the time of inspection. These accelerometers are inspected after the accelerometer assemblies are hydrolased from the motor and disassembled. The data was reviewed and appears to be normal, indicating that the loosening was a post-flight event. Since the accelerometers are enclosed in a fairing, there is no debris concerns with the loose accelerometers. All accelerometers and low pressure fairings were tightly bonded to the motor cases.

3.2 Data Performance Summary

360L003 contained 531 channels of instrumentation - 417 DFI, 6 OFI, and 108 GEI. Of the 417 channels of DFI, 28 were waived. 375 (96.4%) of the remaining 389 functioned properly throughout their respective mission phase. 105 (97.2%) out of 108 GEI gages and 6 (100%) OFI gages functioned properly throughout their phase of the mission. Excluding gages which were waived, 486 (97%) of the remaining 503 DFI, GEI and OFI gages performed as expected. This is an acceptable percentage. All launch commit criteria gages were functioning prior to launch.

Girth gages on both the right and left hand motor showed data spikes similar to those seen on 360L001 and 360L002. The data spikes occur during ignition transient, and seem to be present only in girth gage data. Also, several girth gages on the right motor showed a .25 second lag from the expected strain curve. The causes of these anomalies have not been determined, although there is reason to believe that they are related.

Approximately 29% of nozzle and aft dome instrumentation was lost during max reentry or chute deployment (Appendix B). The loss of these measurements severely reduces the ability to measure and understand splash down loads.

4.0 CONCLUSIONS

4.1 Hardware Condition

The condition of the instrumentation and associated TPS is excellent. The MTI and MSFC Teams agree that there are no debris issues. However, at the request of the Debris Team some cork samples were evaluated at the Malfunction Lab to determine if cork next to the kick-ring joint could have come off in Flight. Lab tests were inconclusive.

4.2 Data Conclusions

The data recovered from 360L003 was good with few exceptions. A few anomalies were noted on girth gages during the ignition transient (Appendix B). Data from these instruments seemed to be good through the remainder of the flight.

Instrument losses in the nozzle area during descent due to thermal curtain break-up has limited the amount of nozzle splash down data that is available.

Due to the loss of much of the aft dome/nozzle instrumentation, adequate data is not available to determine splash down loads. Since this is a time period where adequate data was not obtained from the SRM Program, and previous RSRM flights have had similar losses, there is no existing data to verify these loads.

DFI needs to continue as long as there are areas that is not fully understood or there are loads that are not verified. If DFI is continued, a design change is required to better protect the sensors and cabling installed on the aft dome and nozzle.

5.0 DISCUSSION

5.1 Hardware Inspection

The TPS had minimal damage. There were 11 aft edge hits on the left RSRM and 10 hits on the right RSRM. The largest cork damaged area was on the left RSRM at station 539, 105°. There was a 4 by 6 inch piece of cork (see figure 1) that was torn away due to debris impact causing cohesive failure in the cork. There was no evidence of heat effect in the damaged area.

There was no evidence of unusual erosion or heat affect on any of the cork runs. However, the aft segments were heavily sooted. This is a result of severing the exit cone at apogee. Because the exit cone was shorter during a greater portion of the flight, there was substantially more heat in the aft skirt area. This caused the aft skirt foam to burn and many of the hydrazine lines to detonate adding to the heat and soot inside the aft skirt and on the aft segment.

The DFI cork just forward of the kick-ring joint had areas of missing or broken cork intermittently around the full circumference (see Figure 2). This is a typical condition that has been observed on past flights. This damage was attributed to air and water flowing through the joint at splash-down. In a few locations on this flight, there were soot deposits on the broken edge of the remaining cork. Because of the soot the Ice and Debris Team asked that a squawk be written. The squawk was submitted with non-concur signatures from both the Morton Thiokol and the MSFC Teams. Pieces of the cork were removed and examined. Looking at the back of the removed cork, a soot trail was evident leading from the joint interface to the where the cork was missing (see figure 3). Figure shows that the sooting only occurred on the forward edge of the damaged area. The clean aft edge indicates that the cork was not lost in flight. The Teams concluded that light sooting was present on past flights and that the heavier sooting on this flight was caused by an increased amount of soot trapped in the aft skirt at splash-down. However, with the Ice and Debris Teams insistence, a Problem Report was generated. Action was assigned to the KSC Malfunction Lab to determine when the soot was deposited. Results were inconclusive.

The Operational Pressure Transducers (OPTs) were inspected prior to and after removal from the motors. One OPT on the right hand motor was found to have some case damage (see figure 4). This damage was noted prior to removal from the motor. A D.R. search was accomplished. No past damage was indicated. When the damage occurred is not known. All other inspections were as expected. All transducers were tight with no evidence of any leakage, the connectors and wiring were all properly secured, and the ports were open.

The accelerometer and low pressure fairings were inspected and found to be in good condition and securely bonded to the motors. The accelerometer blocks were then hydrolased from the motors and disassembled. An internal inspection was performed noting that two accelerometers were not tight against their respective mounting blocks. These were both axial accelerometers and were located at station 1479.5, 0 degrees on the right RSRM and station 839.5, 0 degrees on the left RSRM. The data from these sensors appear to be okay, indicating that the sensors came loose after flight. During the hydrolase operation, the cork ramp on the front of the accelerometer is the first thing to break away from the motor. With the ramp missing, the hydrolaser can be sprayed directly into the fairing loosening the accelerometers.

Since the actual accelerometer is completely enclosed in a fairing, and the fairing was securely bonded to the motor, there is no debris concern associated with a loose accelerometer even if it occurs during flight.

Water impact damage on the aft dome was less than that observed on the past two flights. The instrumentation cables that are bonded to the aft dome have been torn completely off the motor in the past. On this flight the cables remained attached at both connectors. The loose part of at least one of the cables hung down around the nozzle opening causing the divers some problem when they tried to install the nozzle plugs. The divers were instructed that these cables could be cut if they are in the way in the future.

5.2 Measurement Performance

A list of instrumentation is contained in Appendix B, C and D. These tables include gage locations and observations made while reviewing the data.

5.2.1 DFI

The DFI on 360L003 consisted of 417 channels (appendix B) of instrumentation. Before launch, 28 gages were damaged or flagged as not functioning. These gages were waived. Of the remaining 389 gages, 375 (96.4%) performed properly.

Data spikes similar to those seen on 360L001 and 360L002 were also observed on 360L003. They occurred on girth gages on both right and left motors. The spikes were concentrated on the right motor, with a single spiking gage on the left forward segment. The spikes on both motors occurred at approximately .25 seconds.

Girth gages on the right RSRM, forward and center field joints exhibited an unexpected lag in the strain curve, in which the data showed no apparent strain for approximately .25 seconds. After .25 seconds the strain curves were as predicted. Spikes were not observed on gages that showed a data lag.

The cause of these girth gage data anomalies has not been determined, although the data spiking and lagging phenomena are probably related. Further study of the problem needs to be completed to determine why data spiking and lagging are seen on girth gages, and not on biaxial strain gages.

The igniter pressure transducers on both motors read low during the early part of the flight. This was the result of polytropic heating. This problem is explained in detail in TWR-15968.

Instrumentation installed in the nozzle/aft dome consisted of 16 girth gages and 52 strain gages. Of these, 45 gages were functioning during ascent. However, 20 measurements were lost prior to splash down due to reentry loads and/or chute deployment.

Those losses are a result of the breakup of the thermal curtain, exposing the sensors and cables to excessive heating and aerodynamic loading. The sensors and cables either failed due to the heat or break due to aerodynamic loading and/or the shock of chute deployment.

Instrument losses in the nozzle area could be reduced by increasing thermal protection, and making the instruments more resistant to shock loading.

Measurement losses in the nozzle area on 360L001, 360L002, 360L003, as well as on the SRM Program has limited the amount of nozzle splash down data that is available. The loss of data has hampered model verification, and has made determining water impact loads difficult.

5.2.2 GEI

The GEI instrumentation on 360L003 consisted of 108 temperature sensors (appendix C), RTD's, which monitor motor case temperature while the motor is on the pad. Of the 108 GEI gages, 105 (97.2%) were functioning before launch. One gage was lost on each of the forward center segment. One gage on the right hand case-to-nozzle joint was reading low.

5.2.3 OFI

The OFI on 360L003 consisted of three Operational Pressure Transducers (OPT), (appendix D) per booster. These OPTs monitor motor chamber pressure during flight. These pressure transducers are used to initiate the SRB separation cue and give ballistic data to verify performance variation. All OFI pressure transducers functioned as expected.

APPENDIX A
Post Flight Evaluation Forms

Morton Thiokol Inc.
Space Operations

Table A-1

Instrumentation TPS Condition - Evaluation Checkoff Worksheet

Motor No.: <u>STS-029</u>	Date: <u>16 MAR 1989</u>	Time:
Side: <input checked="" type="checkbox"/> Left (A) <input type="checkbox"/> Right (B)		
Inspector(s): <u>Bryan Baugh</u>		
Segment: <input checked="" type="checkbox"/> Forward (FWD) <input type="checkbox"/> Forward Center (FCS) <input type="checkbox"/> Aft Center (ACS) <input type="checkbox"/> Aft (AFT)		
Component: <u>TPS</u>		

TPS Condition		yes	no	Comment Number
A. Charred/Heat Affected Material (HTAFF)?	<input type="checkbox"/>	yes	<input checked="" type="checkbox"/> no	
B. Missing Material > 1.67" X 1.67" (TPSVD)?	<input checked="" type="checkbox"/>	yes	<input type="checkbox"/> no	<u>1, 2</u>
C. Debris/Impact Damage (TPSDM)?	<input checked="" type="checkbox"/>	yes	<input type="checkbox"/> no	<u>1</u>
D. Unbonds (DEBND)?	<input type="checkbox"/>	yes	<input checked="" type="checkbox"/> no	

If any of these conditions exist, note:

Condition (Observation Code)	Starting Station Location (In.)	Ending Station Location (In.)	Starting Degree Location (Deg.)	Ending Degree Location (Deg.)	Circumferential Width (In.) (WIDTH)	Axial Length (In.) (LENGTH)	Radial Depth (In.) (DEPTH)
<u>TPSDM</u>	<u>539</u>		<u>105</u>		<u>6</u>	<u>4</u>	<u>.5</u>
<u>TPSDM</u>	<u>611</u>		<u>105</u>		<u>2</u>	<u>.75</u>	<u>.25</u>

Notes / Comments

1. AFT EDGE HITS.

2. Sheared off in base cork, wiring is exposed

Comment sheet(s) attached? ☒ yes ☐ no

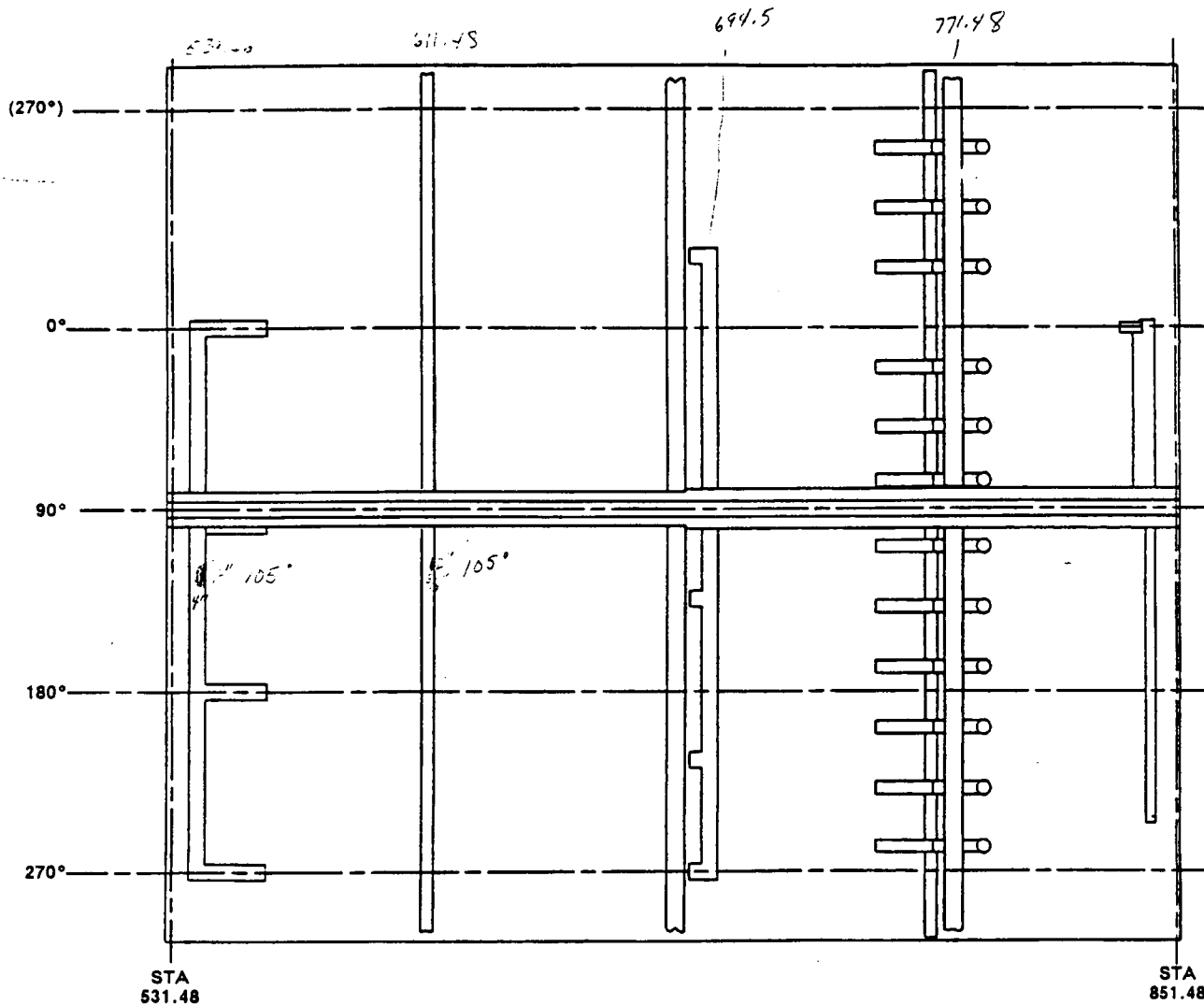
REV. B

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 SEC PAGE 4

Morton Thiokol Inc.
Space Operations

**ORIGINAL PAGE IS
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Motor No.: <u>3372103A</u>	Date: <u>3/13/77</u>	Time:
Side: <u>Left (A)</u>	Inspector(s): <u>511.45</u>	
Segment: <u>Forward (FWD)</u>	Component: <u>TPS</u>	Corresponding Comment Number: <u> </u>



**Observation Drawing Worksheet - L.H. Forward Segment TPS Layout
 Figure A-1**

REV. A

DOC NO. TWR-16475, Book 1 | VOL IX
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Space Operations

Table A-1

Instrumentation TPS Condition - Evaluation Checkoff Worksheet

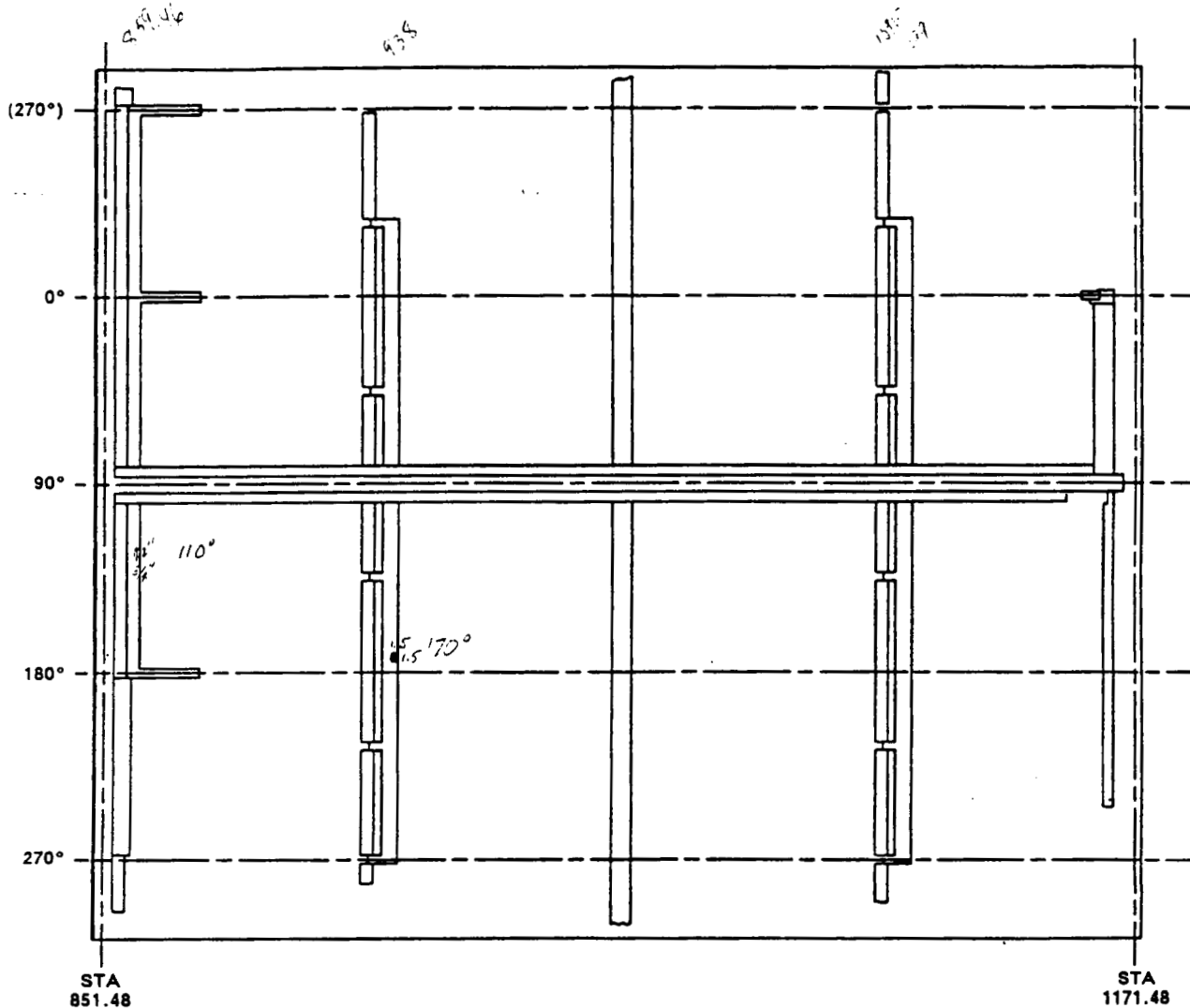
Motor No.: STS-029	Date: 16 Mar 1987	Time:					
Side: <input checked="" type="checkbox"/> Left (A) <input type="checkbox"/> Right (B)							
Inspector(s): Bryan Baugh							
Segment: <input type="checkbox"/> Forward (FWD) <input checked="" type="checkbox"/> Forward Center (FCS) <input type="checkbox"/> Aft Center (ACS) <input type="checkbox"/> Aft (AFT)							
Component: TPS							
<u>TPS Condition</u>		Comment Number					
A. Charred/Heat Affected Material (HTAFF)?	_____ yes <u>✓</u> no	_____					
B. Missing Material > 1.67" X 1.67" (TPSV D)?	_____ yes <u>✓</u> no	_____					
C. Debris/Impact Damage (TPSDM)?	<u>✓</u> yes _____ no	<u>1</u>					
D. Unbonds (DEBN D)?	_____ yes <u>✓</u> no	_____					
If any of these conditions exist, note:							
Condition (Observation Code)	Starting Station Location (In.)	Ending Station Location (In.)	Starting Degree (Deg.)	Ending Degree (Deg.)	Circumferential Width (In.) (WIDTH)	Axial Length (In.) (LENGTH)	Radial Depth (In.) (DEPTH)
<u>TPSDM</u>	<u>860</u>	_____	<u>110</u>	_____	<u>2</u>	<u>.75</u>	<u>.25</u>
<u>TPSDM</u>	<u>938</u>	_____	<u>170</u>	_____	<u>1.5</u>	<u>1.5</u>	<u>.25</u>
_____	_____	_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____	_____	_____
Notes / Comments							

Comment sheet(s) attached? X yes no

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Space Operations

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Motor No.: <i>250019</i>	Date: <i>10/1/77</i>	Time:
Side: Left (A)	Inspector(s): <i>J. M. E. P.</i>	
Segment: Forward Center (FCS)	Component: TPS	Corresponding Comment Number: <u> </u>



Observation Drawing Worksheet - L.H. Forward Center Segment TPS Layout
 Figure A-2

REV. A

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Space Operations

Table A-I

Instrumentation TPS Condition - Evaluation Checkoff Worksheet

Motor No.: <u>STS-029</u>	Date: <u>16 MAR 1989</u>	Time:
Side: <input checked="" type="checkbox"/> Left (A) <input type="checkbox"/> Right (B)		
Inspector(s): <u>Bryan Baugh</u>		
Segment: <input type="checkbox"/> Forward (FWD) <input type="checkbox"/> Forward Center (FCS) <input checked="" type="checkbox"/> Aft Center (ACS) <input type="checkbox"/> Aft (AFT)		
Component: <u>TPS</u>		

TPS Condition		yes	no	Comment Number
A. Charred/Heat Affected Material (HTAFF)?	<input type="checkbox"/>	yes	<input checked="" type="checkbox"/> no	<u>1</u>
B. Missing Material > 1.67" X 1.67" (TPSVD)?	<input checked="" type="checkbox"/>	yes	<input type="checkbox"/> no	<u>1</u>
C. Debris/Impact Damage (TPSDM)?	<input checked="" type="checkbox"/>	yes	<input type="checkbox"/> no	<u>1</u>
D. Unbonds (DEBND)?	<input type="checkbox"/>	yes	<input checked="" type="checkbox"/> no	<u>1</u>

If any of these conditions exist, note:

Condition (Observation Code)	Starting Station Location (In.)	Ending Station Location (In.)	Starting Degree Location (Deg.)	Ending Degree Location (Deg.)	Circumferential Width (In.) (WIDTH)	Axial Length (In.) (LENGTH)	Radial Depth (In.) (DEPTH)
<u>TPSDM</u>	<u>1252</u>		<u>75</u>		<u>2.5</u>	<u>1.5</u>	<u>.25</u>
<u>TPSDM</u>	<u>1340</u>		<u>310</u>		<u>1.5</u>	<u>1.5</u>	<u>.25</u>
<u>TPSDM</u>	<u>1340</u>		<u>55</u>		<u>1.5</u>	<u>.5</u>	<u>.25</u>
<u>TPSDM</u>	<u>1340</u>		<u>130</u>		<u>1.75</u>	<u>1.</u>	<u>.25</u>
<u>TPSDM</u>	<u>1412</u>		<u>280</u>		<u>2</u>	<u>.5</u>	<u>.25</u>

Notes / Comments

1. AFT EDGE HITS

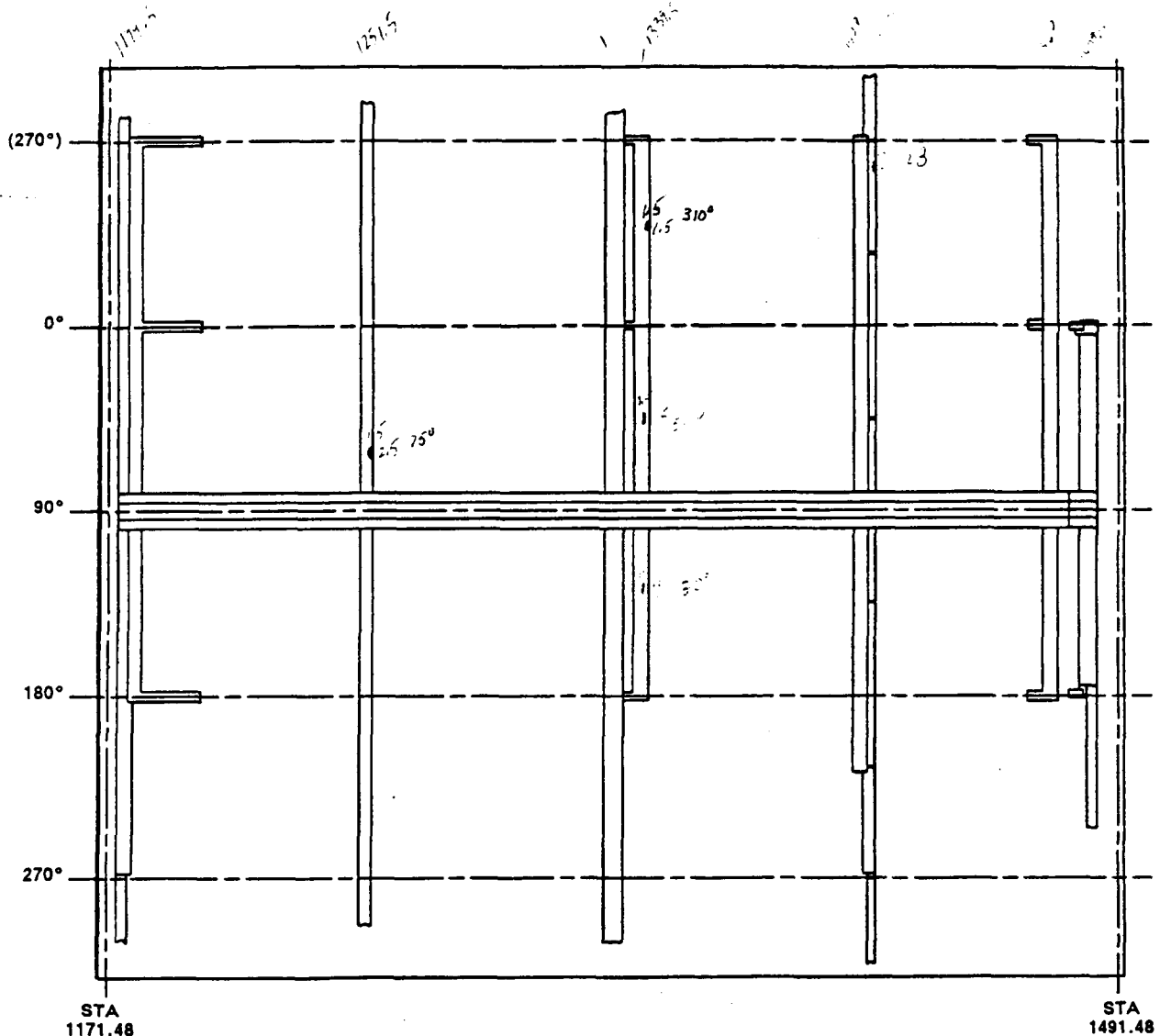
Comment sheet(s) attached?

☒ yes ☐ no

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Motor No.: <u>302007A</u>	Date: <u>6-1-77</u>	Time:
Side: <u>Left (A)</u>	Inspector(s): <u>J. M. B. R. R.</u>	
Segment: <u>Aft Center (ACS)</u>	Component: <u>TPS</u>	Corresponding Comment Number: <u> </u>



Observation Drawing Worksheet - L.H. Aft Center Segment TPS Layout
 Figure A-3

REV. A

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Table A-1
Instrumentation TPS Condition - Evaluation Checkoff Worksheet

Motor No.: <u>STS-029</u>		Date: <u>16 MAR 1989</u>		Time:			
Side: <input checked="" type="checkbox"/> Left (A)		<input type="checkbox"/> Right (B)					
Inspector(s): <u>Bryan Baugh</u>							
Segment: <input type="checkbox"/> Forward (FWD)		<input type="checkbox"/> Forward Center (FCS)		<input type="checkbox"/> Aft Center (ACS)		<input checked="" type="checkbox"/> Aft (AFT)	
Component: <u>TPS</u>							

TPS Condition	yes	no	Comment Number
A. Charred/Heat Affected Material (HTAFF)?	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<u>1</u>
B. Missing Material > 1.67" X 1.67" (TPSVD)?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<u>2</u>
C. Debris/Impact Damage (TPSDM)?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<u>3, 4</u>
D. Unbonds (DEBND)?	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<u> </u>

If any of these conditions exist, note:

Condition (Observation Code)	Starting Station Location (In.)	Ending Station Location (In.)	Starting Degree Location (Deg.)	Ending Degree Location (Deg.)	Circumferential Width (In.) (WIDTH)	Axial Length (In.) (LENGTH)	Radial Depth (In.) (DEPTH)
<u>TPSDM</u>	<u>1751</u>		<u>135</u>		<u>10</u>	<u>4</u>	<u>.125</u>
<u>③ TPSDM</u>	<u>1833</u>		<u>140</u>		<u>2</u>	<u>2</u>	<u>.25</u>

Notes / Comments

1. ENTIRE SEGMENT HEAVILY SOOTED.

2. AFT EDGE HITS

3. STA 1833 HAS 36 AREAS WHERE LORK WAS BLOWN AWAY FROM THE AFT SKIRT JOINT. LOCATIONS ARE INTERMITTENTLY SPACED AROUND FULL CIRCUMFERENCE. SIZE RANGES FROM 1 IN CRACK TO 3X1/4 INCH.

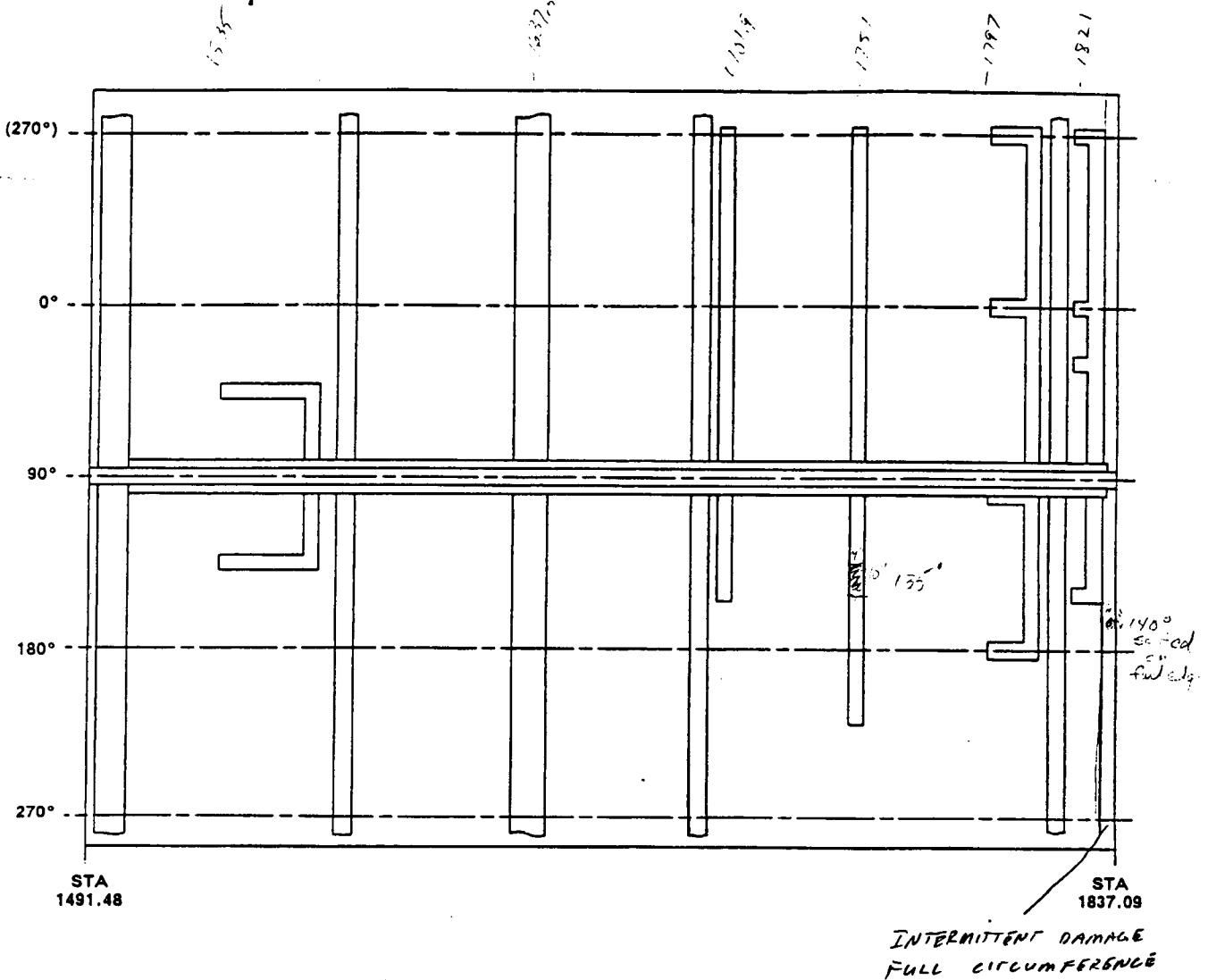
4. LOCATION NOTED AT STA 1833, 140° HAS HEAVY SOOT ON FORWARD EDGE.

Comment sheet(s) attached? ☒ yes ☐ no

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ORIGINAL PAGE 13
 OF FOUR QUALITY

Motor No.: <u>3004003</u>	Date: <u>3/16/89</u>	Time:
Side: <u>Left (A)</u>	Inspector(s): <u>J. Alaw, B. Butters</u>	
Segment: <u>Aft (AFT)</u>	Component: <u>TPS</u>	Corresponding Comment Number: <u> </u>



Observation Drawing Worksheet - L.H. Aft Segment TPS Layout
 Figure A-4

REV. A

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Table A-I
Instrumentation TPS Condition - Evaluation Checkoff Worksheet

Motor No.: <u>STS-029</u>	Date: <u>16 MAR 1989</u>	Time: _____
Side: <input type="checkbox"/> Left (A) <input checked="" type="checkbox"/> Right (B)		
Inspector(s): <u>Bryan Baugh</u>		
Segment: <input checked="" type="checkbox"/> Forward (FWD) <input type="checkbox"/> Forward Center (FCS) <input type="checkbox"/> Aft Center (ACS) <input type="checkbox"/> Aft (AFT)		
Component: <u>TPS</u>		

TPS Condition	yes	no	Comment Number
A. Charred/Heat Affected Material (HTAFF)?	_____	<input checked="" type="checkbox"/>	_____
B. Missing Material > 1.67" X 1.67" (TPSVD)?	_____	<input checked="" type="checkbox"/>	_____
C. Debris/Impact Damage (TPSDM)?	<input checked="" type="checkbox"/>	_____	<u>1</u>
D. Unbonds (DEBND)?	_____	<input checked="" type="checkbox"/>	_____

If any of these conditions exist, note:

Condition (Observation Code)	Starting Station Location (In.)	Ending Station Location (In.)	Starting Degree Location (Deg.)	Ending Degree Location (Deg.)	Circumferential Width (In.) (WIDTH)	Axial Length (In.) (LENGTH)	Radial Depth (In.) (DEPTH)
<u>TPSDM</u>	<u>540</u>	_____	<u>80</u>	_____	<u>2</u>	<u>1</u>	<u>.25</u>
_____	_____	_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____	_____	_____
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Notes / Comments

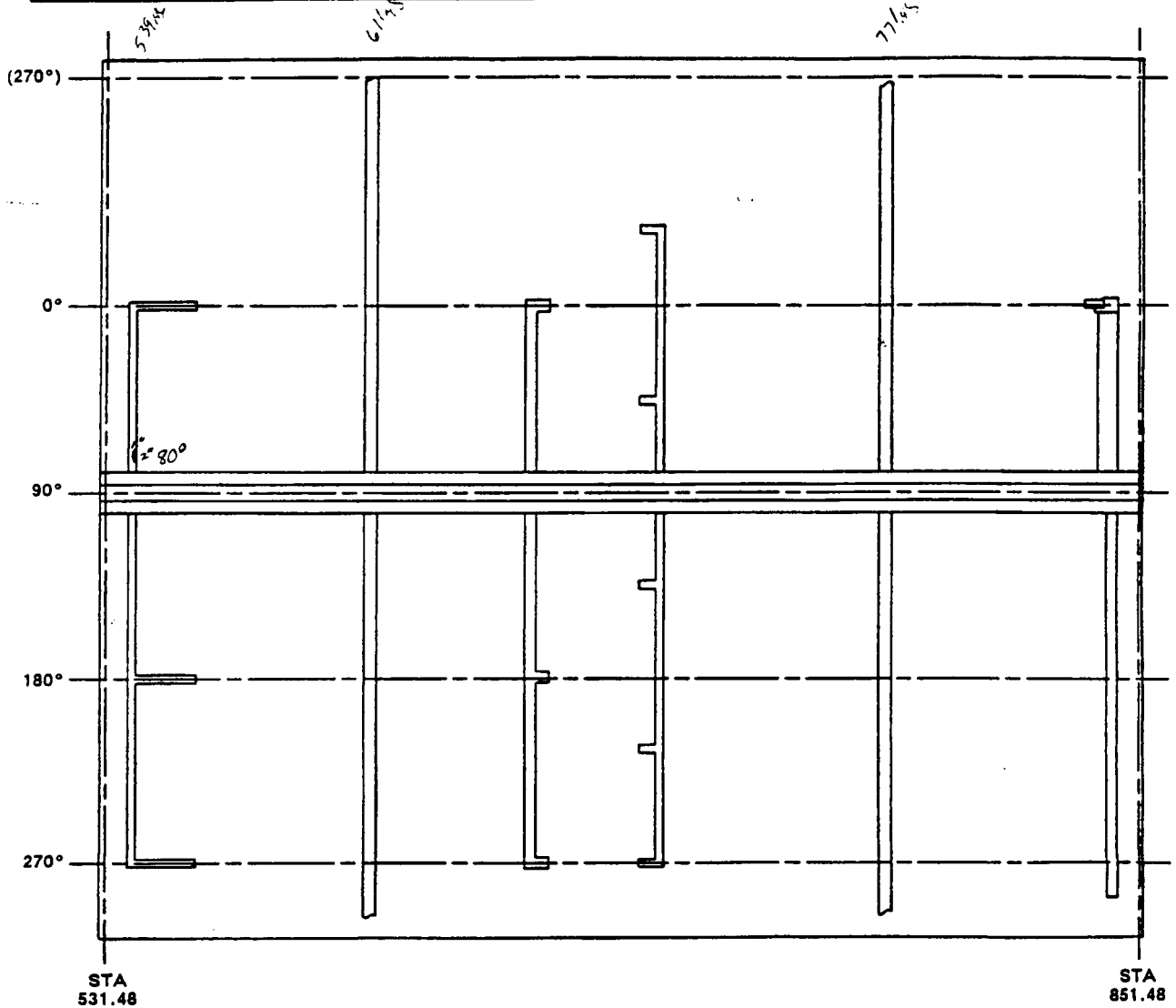
1, AFT EDGE HIT

Comment sheet(s) attached? ☒ yes ☐ no

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Space Operations

CONTINUED PAGE 10
 OF DRAWING QUALITY

Motor No.: <u>3604003 B</u>	Date: <u>3/16/80</u>	Time:
Side: <u>Right (B)</u>	Inspector(s): <u>J. M. R. Butcher</u>	
Segment: <u>Forward (FWD)</u>	Component: <u>TPS</u>	Corresponding Comment Number: <u> </u>



Observation Drawing Worksheet - R.H. Forward Segment TPS Layout
 Figure A-5

REV. A

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Morton Thiokol Inc.
Space Operations

Table A-I
Instrumentation TPS Condition - Evaluation Checkoff Worksheet

Motor No.: <u>STS-029</u>	Date: <u>16 MAR 1989</u>	Time: _____
Side: <input type="checkbox"/> Left (A) <input checked="" type="checkbox"/> Right (B)		
Inspector(s): <u>Bryan Baugh</u>		
Segment: <input type="checkbox"/> Forward (FWD) <input checked="" type="checkbox"/> Forward Center (FCS) <input type="checkbox"/> Aft Center (ACS) <input type="checkbox"/> Aft (AFT)		
Component: <u>TPS</u>		

TPS Condition	yes	no	Comment Number
A. Charred/Heat Affected Material (HTAFF)?	_____	<u>✓</u>	_____
B. Missing Material > 1.67" X 1.67" (TPSVD)?	_____	<u>✓</u>	_____
C. Debris/Impact Damage (TPSDM)?	<u>✓</u>	_____	<u>1</u>
D. Unbonds (DEBND)?	_____	<u>✓</u>	_____

If any of these conditions exist, note:

Condition (Observation Code)	Starting Station Location (In.)	Ending Station Location (In.)	Starting Degree Location (Deg.)	Ending Degree Location (Deg.)	Circumferential Width (In.) (WIDTH)	Axial Length (In.) (LENGTH)	Radial Depth (In.) (DEPTH)
<u>TPSDM</u>	<u>939</u>	_____	<u>30</u>	_____	<u>2</u>	<u>.5</u>	<u>.25</u>
_____	_____	_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____	_____	_____

Notes / Comments

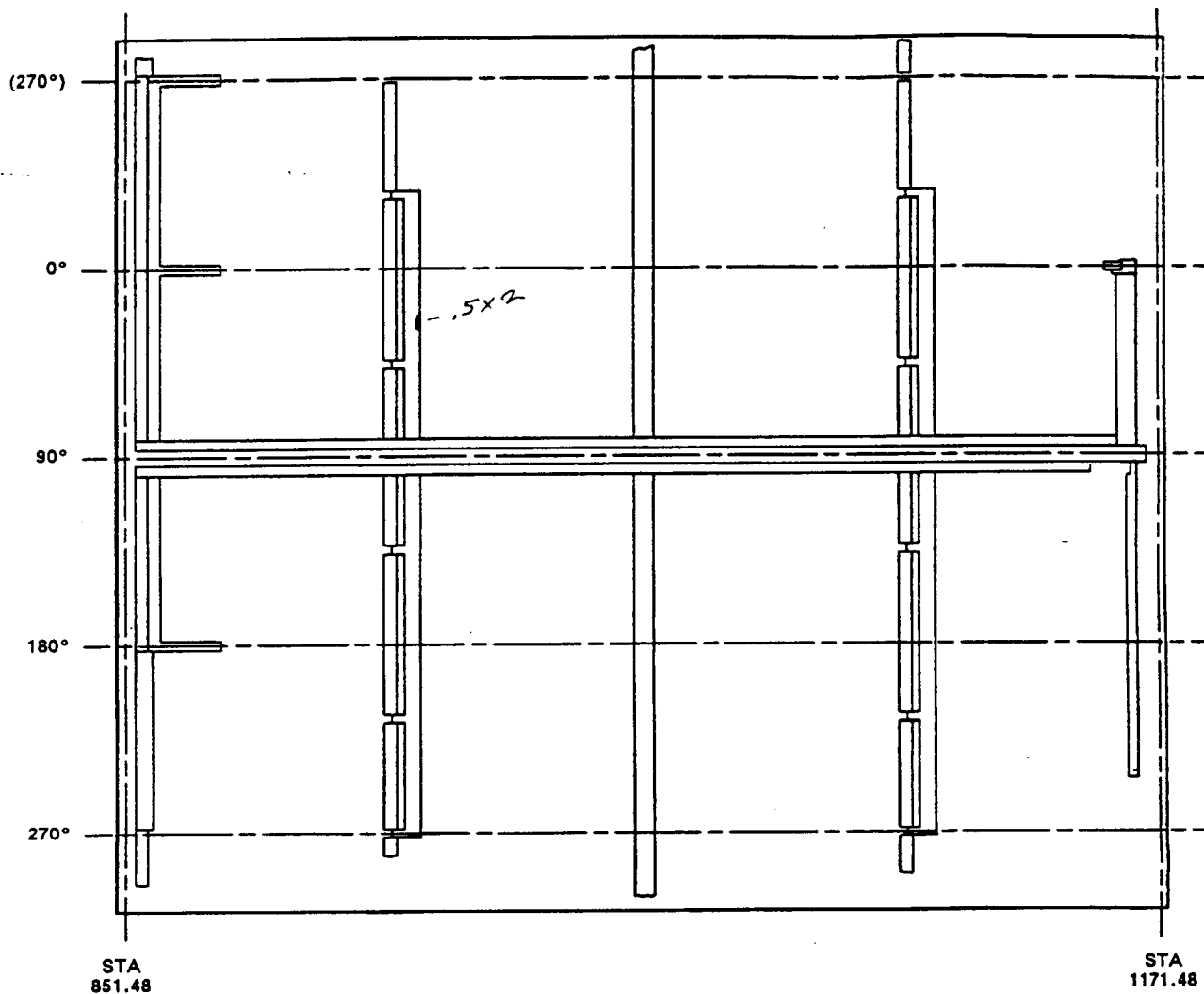
1 AFT EDGE HIT

Comment sheet(s) attached? X yes _____ no

REV. B

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SEC PAGE 4

Motor No.: 3604003B	Date: 3/16/89	Time:
Side: Right (B)	Inspector(s): J. Maw. B. Butters	
Segment: Forward Center (FCS)	Component: TPS	Corresponding Comment Number: _____



Morton Thiokol Inc.
Space Operations

Table A-1

Instrumentation TPS Condition - Evaluation Checkoff Worksheet

Motor No.: <u>STS-029</u>		Date: <u>16 MAR 1989</u>	Time:				
Side: <input type="checkbox"/> Left (A) <input checked="" type="checkbox"/> Right (B)							
Inspector(s): <u>Bryan Baugh</u>							
Segment: <input type="checkbox"/> Forward (FWD) <input type="checkbox"/> Forward Center (FCS) <input checked="" type="checkbox"/> Aft Center (ACS) <input type="checkbox"/> Aft (AFT)							
Component: <u>TPS</u>							
<p><u>TPS Condition</u></p> <p>A. Charred/Heat Affected Material (HTAFF)? <input type="checkbox"/> yes <input checked="" type="checkbox"/> no</p> <p>B. Missing Material > 1.67" X 1.67" (TPSVD)? <input type="checkbox"/> yes <input checked="" type="checkbox"/> no</p> <p>C. Debris/Impact Damage (TPSDM)? <input checked="" type="checkbox"/> yes <input type="checkbox"/> no</p> <p>D. Unbonds (DEBND)? <input type="checkbox"/> yes <input checked="" type="checkbox"/> no</p> <p>If any of these conditions exist, note:</p>				<p>Comment Number</p> <p>_____</p> <p>_____</p> <p><u>1</u></p> <p>_____</p>			
Condition (Observation Code)	Starting Station Location (In.)	Ending Station Location (In.)	Starting Degree Location (Deg.)	Ending Degree Location (Deg.)	Circumferential Width (In.) (WIDTH)	Axial Length (In.) (LENGTH)	Radial Depth (In.) (DEPTH)
<u>TPSDM</u>	<u>1178</u>		<u>215</u>		<u>2</u>	<u>1</u>	<u>.25</u>
<u>TPSDM</u>	<u>1178</u>		<u>185</u>		<u>1.5</u>	<u>1.5</u>	<u>.25</u>
<u>TPSDM</u>	<u>1180</u>		<u>100</u>		<u>1</u>	<u>1</u>	<u>.25</u>
<u>TPSDM</u>	<u>1252</u>		<u>30</u>		<u>1</u>	<u>.5</u>	<u>.25</u>
<u>TPSDM</u>	<u>1252</u>		<u>70</u>		<u>1</u>	<u>.5</u>	<u>.25</u>
<u>TPSDM</u>	<u>1252</u>		<u>290</u>		<u>1.5</u>	<u>.5</u>	<u>.25</u>
<p>Notes / Comments</p> <p><u>1. AFT EDGE HITS</u></p>							

Comment sheet(s) attached? ☐ yes ☐ no

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Morton Thiokol Inc.
Space Operations

Table A-1

Instrumentation TPS Condition - Evaluation Checkoff Worksheet

Motor No.: <u>STS-029</u>	Date: <u>16 MAR 1989</u>	Time:
Side: <input type="checkbox"/> Left (A) <input checked="" type="checkbox"/> Right (B)		
Inspector(s): <u>Bryan Baugh</u>		
Segment: <input type="checkbox"/> Forward (FWD) <input type="checkbox"/> Forward Center (FCS) <input type="checkbox"/> Aft Center (ACS) <input checked="" type="checkbox"/> Aft (AFT)		
Component: <u>TPS</u>		

TPS Condition	Comment Number
A. Charred/Heat Affected Material (HTAFF)? yes <input type="checkbox"/> no <input checked="" type="checkbox"/>	<u>1</u>
B. Missing Material > 1.87" X 1.87" (TPSVD)? yes <input type="checkbox"/> no <input checked="" type="checkbox"/>	<u>2, 3</u>
C. Debris/Impact Damage (TPSDM)? yes <input checked="" type="checkbox"/> no <input type="checkbox"/>	<u>2, 3</u>
D. Unbonds (DEBND)? yes <input type="checkbox"/> no <input checked="" type="checkbox"/>	<u>2, 3</u>

If any of these conditions exist, note:

Condition (Observation Code)	Starting Station (In.)	Ending Station (In.)	Starting Degree (Deg.)	Ending Degree (Deg.)	Circumferential Width (In.) (WIDTH)	Axial Length (In.) (LENGTH)	Radial Depth (In.) (DEPTH)
<u>TPSDM</u>	<u>1550</u>		<u>75</u>		<u>2</u>	<u>1.5</u>	<u>.25</u>
<u>TPSDM</u>	<u>1550</u>		<u>80</u>		<u>1.5</u>	<u>1.5</u>	<u>.25</u>

Notes / Comments

1. ENTIRE SEGMENT HEAVILY SOOTED

2 AFT EDGE HIT

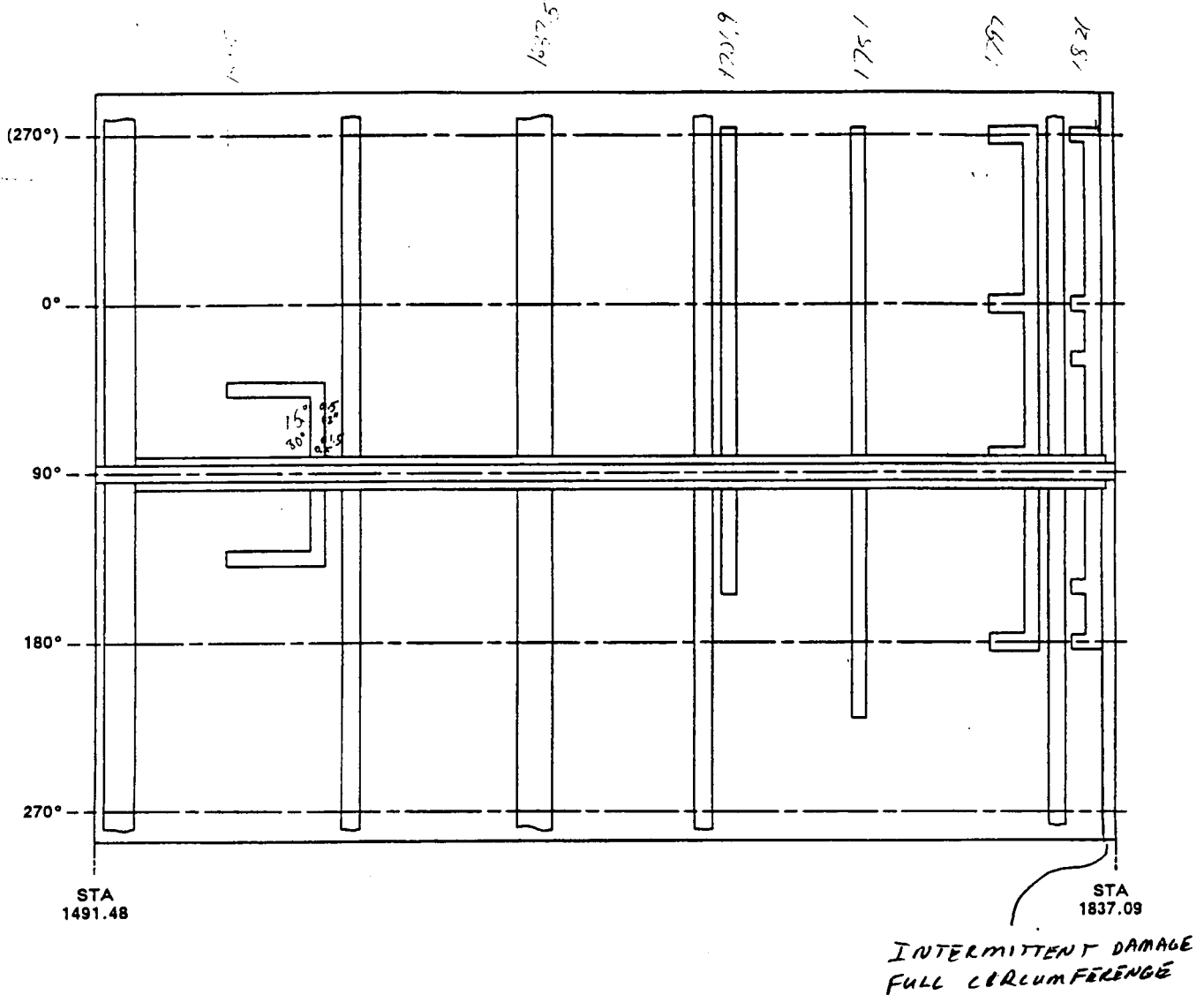
3. STA 1833 HAS 32 AREAS WHERE CORK WAS BLOWN AWAY FROM THE AFT SKIRT JOINT. LOCATIONS ARE INTERMITTENTLY SPACED AROUND FULL CIRCUMFERENCE. SIZE RANGES FROM .5 CRACK TO 4 X 10 INCHES

Comment sheet(s) attached? ☒ yes ☐ no

Morton Thiokol Inc.
Space Operations

ORIGINAL PAGE IS
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Motor No.: 3602003	Date: 3/16/89	Time:
Side: Right (B)	Inspector(s): J. Maw B. Butera	
Segment: Aft (AFT)	Component: TPS	Corresponding Comment Number: _____



Observation Drawing Worksheet - R.H. Aft Segment TPS Layout
 Figure A-8

REV. A

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Morton Thiokol Inc.
Space Operations

Table A-II

Pressure Transducer (OPTs) - Evaluation Checkoff Worksheet

Inspector(s): <u>Bryan Baugh</u>			
Motor No.: <u>STS-029</u>	Side: <input checked="" type="checkbox"/> Left(A) <input type="checkbox"/> Right(B)	Date: <u>15 Mar 1989</u>	
Inspection: <input checked="" type="checkbox"/> Installed <input type="checkbox"/> Removed		Component: <u>Instrumentation</u>	

I. Evidence of Combustion Product Leakage (SOOT)?			
A. Transducer, 40° <u>SN 68</u>	_____	yes	<u>✓</u> no
B. Transducer, 180° <u>71</u>	_____	yes	<u>✓</u> no
C. Transducer, 270° <u>73</u>	_____	yes	<u>✓</u> no
D. Transducer, 115°	_____	yes	<u>NA</u> no
II. Physical Damage (Nicks, Scratches, Gouges (DAMML))?			
A. Transducer, 40°	_____	yes	<u>✓</u> no
B. Transducer, 180°	_____	yes	<u>✓</u> no
C. Transducer, 270°	<u>✓</u>	yes	no
D. Transducer, 115°	<u>NA</u>	yes	<u>NA</u> no
III. Loose Transducer (LOOSE)?			
A. Transducer, 40°	_____	yes	<u>✓</u> no
B. Transducer, 180°	_____	yes	<u>✓</u> no
C. Transducer, 270°	_____	yes	<u>✓</u> no
D. Transducer, 115°	_____	yes	<u>NA</u> no
IV. Damaged Threads (DBOLT), after removal only?			
A. Transducer, 40°	_____	yes	no
B. Transducer, 180°	_____	yes	no
C. Transducer, 270°	_____	yes	no
D. Transducer, 115°	_____	yes	no
V. Plugged Port (PLGPT), after removal only?			
A. Transducer, 40°	_____	yes	no
B. Transducer, 180°	_____	yes	no
C. Transducer, 270°	_____	yes	no
D. Transducer, 115°	_____	yes	no

If yes, note the indicated data:

Condition (Observation Code)	Degree Start Location (Deg.)	Length (In.) (If applicable)
<u>DAMML</u>	<u>270°</u>	<u>.10</u>

Notes / Comments

SERIES OF HACK MARKS ON CENTER OF CASE X, 5 INCHES ABOVE BELL & HOWELL LOGO. WORST SCRATCH IS .1 LONG X .01 DEEP

Morton Thiokol Inc.
Space Operations

Table A-II
Pressure Transducer (OPTs) - Evaluation Checkoff Worksheet

Inspector(s): <u>Bryan Baugh</u>		
Motor No.:	Side: <input checked="" type="checkbox"/> Left(A) <input type="checkbox"/> Right(B)	Date: <u>15 Mar 1989</u>
Inspection: <input type="checkbox"/> Installed <input checked="" type="checkbox"/> Removed	Component: Instrumentation	

I. Evidence of Combustion Product Leakage (SOOT)?		
A. Transducer, 40°	_____ yes	<u>✓</u> no
B. Transducer, 180°	_____ yes	<u>✓</u> no
C. Transducer, 270°	_____ yes	<u>✓</u> no
D. Transducer, 115°	<u>NA</u> yes	<u>NA</u> no
II. Physical Damage (Nicks, Scratches, Gouges (DAMML))?		
A. Transducer, 40°	_____ yes	<u>✓</u> no
B. Transducer, 180°	_____ yes	<u>✓</u> no
C. Transducer, 270°	<u>✓</u> yes	<u>✓</u> no
D. Transducer, 115°	<u>NA</u> yes	<u>NA</u> no
III. Loose Transducer (LOOSE)? <u>NA</u>		
A. Transducer, 40°	_____ yes	_____ no
B. Transducer, 180°	_____ yes	_____ no
C. Transducer, 270°	_____ yes	_____ no
D. Transducer, 115°	_____ yes	_____ no
IV. Damaged Threads (DBOLT), after removal only?		
A. Transducer, 40°	_____ yes	<u>✓</u> no
B. Transducer, 180°	_____ yes	<u>✓</u> no
C. Transducer, 270°	_____ yes	<u>✓</u> no
D. Transducer, 115°	<u>NA</u> yes	<u>NA</u> no
V. Plugged Port (PLGPT), after removal only?		
A. Transducer, 40°	_____ yes	<u>✓</u> no
B. Transducer, 180°	_____ yes	<u>✓</u> no
C. Transducer, 270°	_____ yes	<u>✓</u> no
D. Transducer, 115°	<u>NA</u> yes	<u>NA</u> no

If yes, note the indicated data:

Condition (Observation Code)	Degree Start Location (Deg.)	Length (In.) (If applicable)
_____	_____	_____
_____	_____	_____
_____	_____	_____
_____	_____	_____

Notes / Comments

SEE INSTALLED CONDITION

Morton Thiokol Inc.
Space Operations

Table A-II
 Pressure Transducer (OPTs) - Evaluation Checkoff Worksheet

Inspector(s): <u>BRYAN BAUGH</u>			
Motor No.: <u>STS-29</u>	Side: <input type="checkbox"/> Left(A) <input checked="" type="checkbox"/> Right(B)	Date: <u>15 Mar 1989</u>	
Inspection: <input checked="" type="checkbox"/> Installed <input type="checkbox"/> Removed		Component: <u>Instrumentation</u>	

I. Evidence of Combustion Product Leakage (SOOT)?			
A. Transducer, 40° <u>S/N 90 R1</u>	_____	yes	<u>✓</u> no
B. Transducer, 180° <u>92 R1</u>	_____	yes	<u>✓</u> no
C. Transducer, 270° <u>137</u>	_____	yes	<u>✓</u> no
D. Transducer, 115° <u>13 R3</u>	_____	yes	<u>✓</u> no
II. Physical Damage (Nicks, Scratches, Gouges (DAMML))?			
A. Transducer, 40°	_____	yes	<u>✓</u> no
B. Transducer, 180°	_____	yes	<u>✓</u> no
C. Transducer, 270°	_____	yes	<u>✓</u> no
D. Transducer, 115°	_____	yes	<u>✓</u> no
III. Loose Transducer (LOOSE)?			
A. Transducer, 40°	_____	yes	<u>✓</u> no
B. Transducer, 180°	_____	yes	<u>✓</u> no
C. Transducer, 270°	_____	yes	<u>✓</u> no
D. Transducer, 115°	_____	yes	<u>✓</u> no
IV. Damaged Threads (DBOLT), after removal only?			
A. Transducer, 40°	_____	yes	_____ no
B. Transducer, 180°	_____	yes	_____ no
C. Transducer, 270°	_____	yes	_____ no
D. Transducer, 115°	_____	yes	_____ no
V. Plugged Port (PLGPT), after removal only?			
A. Transducer, 40°	_____	yes	_____ no
B. Transducer, 180°	_____	yes	_____ no
C. Transducer, 270°	_____	yes	_____ no
D. Transducer, 115°	_____	yes	_____ no

If yes, note the indicated data:

Condition (Observation Code)	Degree Start Location (Deg.)	Length (In.) (If applicable)
_____	_____	_____
_____	_____	_____
_____	_____	_____
_____	_____	_____

Notes / Comments

Morton Thiokol Inc.
Space Operations

Table A-II
 Pressure Transducer (OPTs) - Evaluation Checkoff Worksheet

Inspector(s): <u>Bryan Baugh</u>			
Motor No.: <u>STS-29</u>	Side: <input type="checkbox"/> Left(A) <input checked="" type="checkbox"/> Right(B)	Date: <u>15 Mar 1989</u>	
Inspection: <input type="checkbox"/> Installed <input checked="" type="checkbox"/> Removed	Component: <u>Instrumentation</u>		

I. Evidence of Combustion Product Leakage (SOOT)?			
A. Transducer, 40°	_____ yes	<u>✓</u> no	
B. Transducer, 180°	_____ yes	<u>✓</u> no	
C. Transducer, 270°	_____ yes	<u>✓</u> no	
D. Transducer, 115°	_____ yes	<u>✓</u> no	
II. Physical Damage (Nicks, Scratches, Gouges (DAMML))?			
A. Transducer, 40°	_____ yes	<u>✓</u> no	
B. Transducer, 180°	_____ yes	<u>✓</u> no	
C. Transducer, 270°	_____ yes	<u>✓</u> no	
D. Transducer, 115°	_____ yes	<u>✓</u> no	
III. Loose Transducer (LOOSE)? <u>N/A</u>			
A. Transducer, 40°	_____ yes	_____ no	
B. Transducer, 180°	_____ yes	_____ no	
C. Transducer, 270°	_____ yes	_____ no	
D. Transducer, 115°	_____ yes	_____ no	
IV. Damaged Threads (DBOLT), after removal only?			
A. Transducer, 40°	_____ yes	<u>✓</u> no	
B. Transducer, 180°	_____ yes	<u>✓</u> no	
C. Transducer, 270°	_____ yes	<u>✓</u> no	
D. Transducer, 115°	_____ yes	<u>✓</u> no	
V. Plugged Port (PLGPT), after removal only?			
A. Transducer, 40°	_____ yes	<u>✓</u> no	
B. Transducer, 180°	_____ yes	<u>✓</u> no	
C. Transducer, 270°	_____ yes	<u>✓</u> no	
D. Transducer, 115°	_____ yes	<u>✓</u> no	

If yes, note the indicated data:

Condition (Observation Code)	Degree Start Location (Deg.)	Length (In.) (If applicable)
_____	_____	_____
_____	_____	_____
_____	_____	_____
_____	_____	_____

Notes / Comments

Morton Thiokol Inc.
Space Operations

OBSERVATION CLARIFICATION FORM

Motor No. STS-029 Inspector(s) Bryan Baugh Date 18 Mar 89
☐ Left (A) ☒ Right (B)
Segment: ☐ Forward ☐ Forward Center ☒ Aft Center ☐ Aft ☐ Nozzle
Joint: _____ Component: Accelerometer
Location: Starting Station (In.) 1479.5 Ending Station (In.) _____
Starting Degree 0 Ending Degree _____
Size: Circumferential Width (In.) _____ Axial Length (In.) _____
Radial Distance (In.) _____
Description: Axial accelerometer is loose,
(Approximately 1 Thread)
Inspected after removal from the motor

Sketch observation below or attach worksheets and list below. Indicate orientation and dimensions. Show as much detail as necessary to explain the observation.

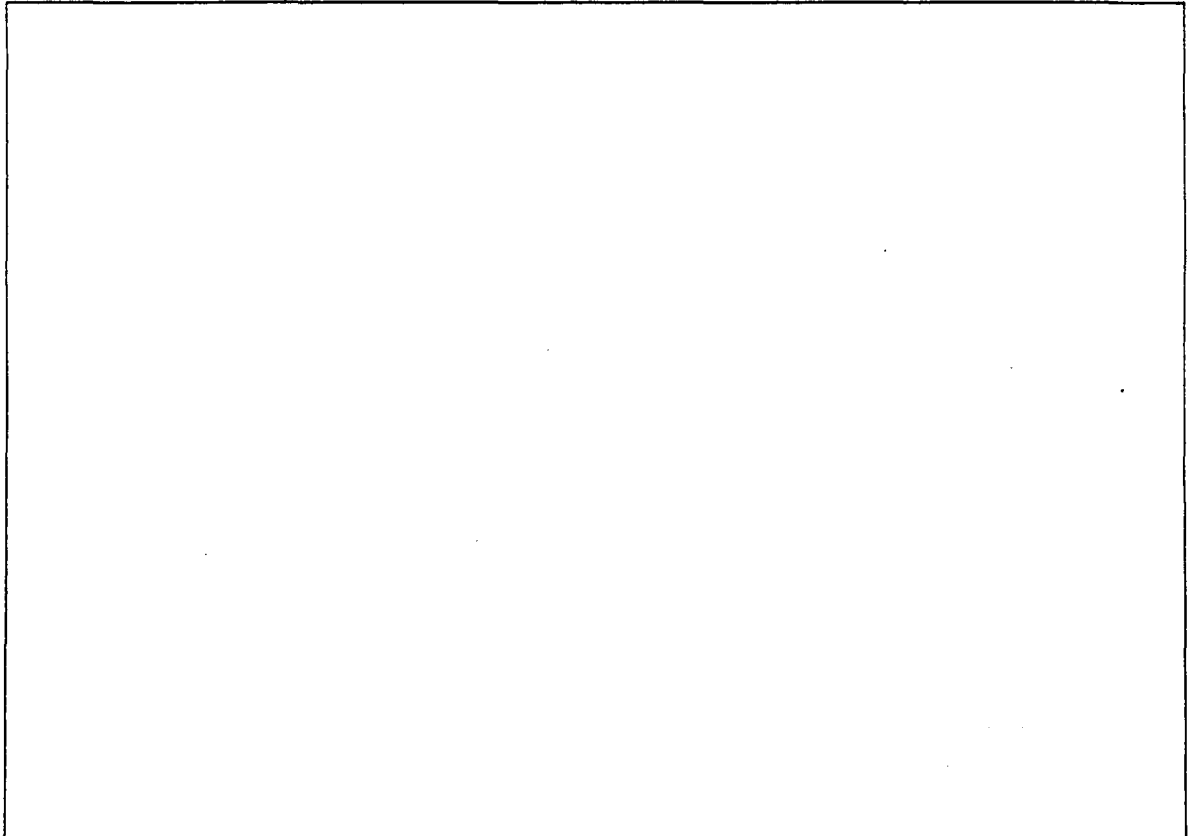


Figure A-9

Morton Thiokol Inc.
Space Operations

OBSERVATION CLARIFICATION FORM

Motor No. STS-029 Inspector(s) Bryan Baugh Date 18 Mar 89
☒ Left (A) ☐ Right (B)
Segment: ☒ Forward ☐ Forward Center ☐ Aft Center ☐ Aft ☐ Nozzle
Joint: _____ Component: Accelerometer
Location: Starting Station (In.) 839.5 Ending Station (In.) _____
Starting Degree 0 Ending Degree _____
Size: Circumferential Width (In.) _____ Axial Length (In.) _____
Radial Distance (In.) _____
Description: Axial accelerometer is loose.
(Approximately 1/2 thread)
Inspected after removal from the motor

Sketch observation below or attach worksheets and list below. Indicate orientation and dimensions.
Show as much detail as necessary to explain the observation.

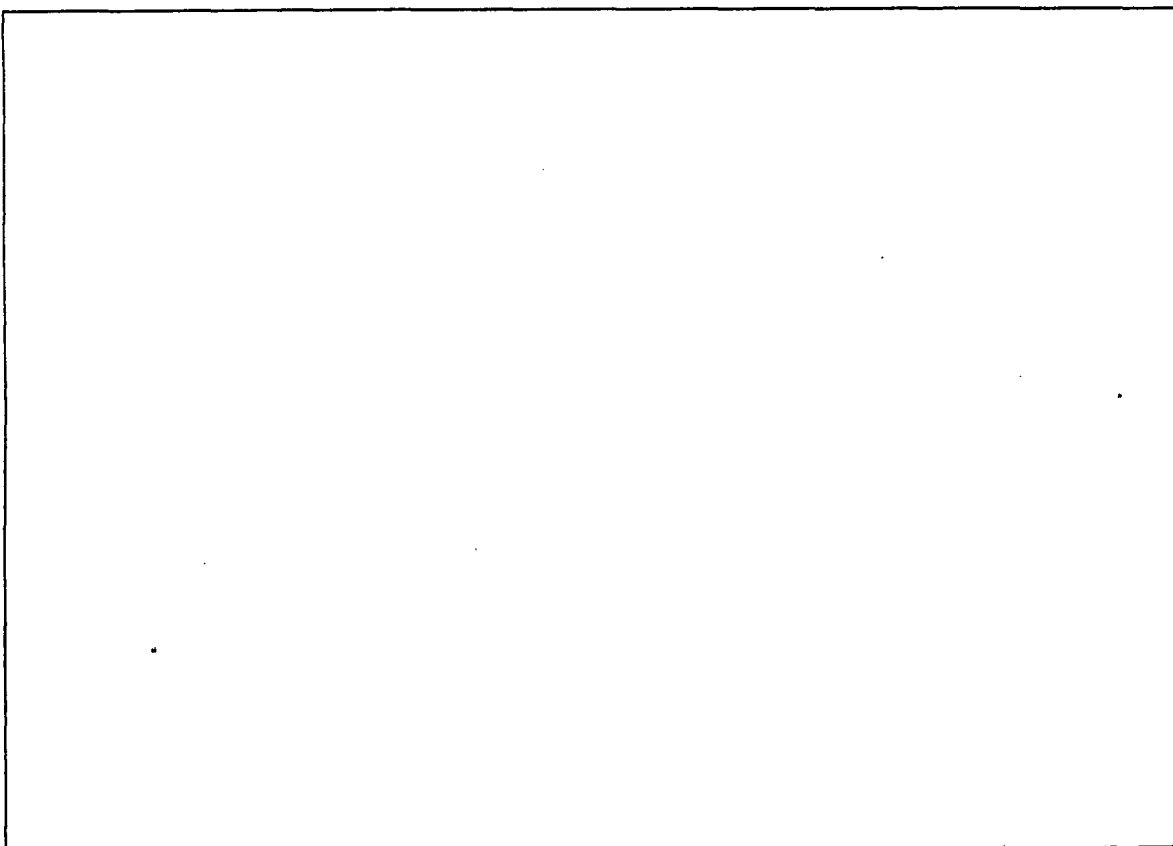


Figure A-9

Morton Thiokol Inc.
Space Operations

OBSERVATION CLARIFICATION FORM

Motor No. STS-029 Inspector(s) Bryan Baugh Date 17 Mar 89
☒ Left (A) ☒ Right (B)
Segment: ☐ Forward ☐ Forward Center ☐ Aft Center ☒ Aft ☐ Nozzle
Joint: _____ Component: DFI/GEI CABLES
Location: Starting Station (In.) _____ Ending Station (In.) _____
Starting Degree _____ Ending Degree _____
Size: Circumferential Width (In.) _____ Axial Length (In.) _____
Radial Distance (In.) _____
Description: CABLE BECAME UNBONDED FROM AFT DOME
Cable is still attach at the rooster tail.
Divers reported some trouble installing nozzle
plug because wires were across the end
of the nozzle.

Sketch observation below or attach worksheets and list below. Indicate orientation and dimensions.
Show as much detail as necessary to explain the observation.

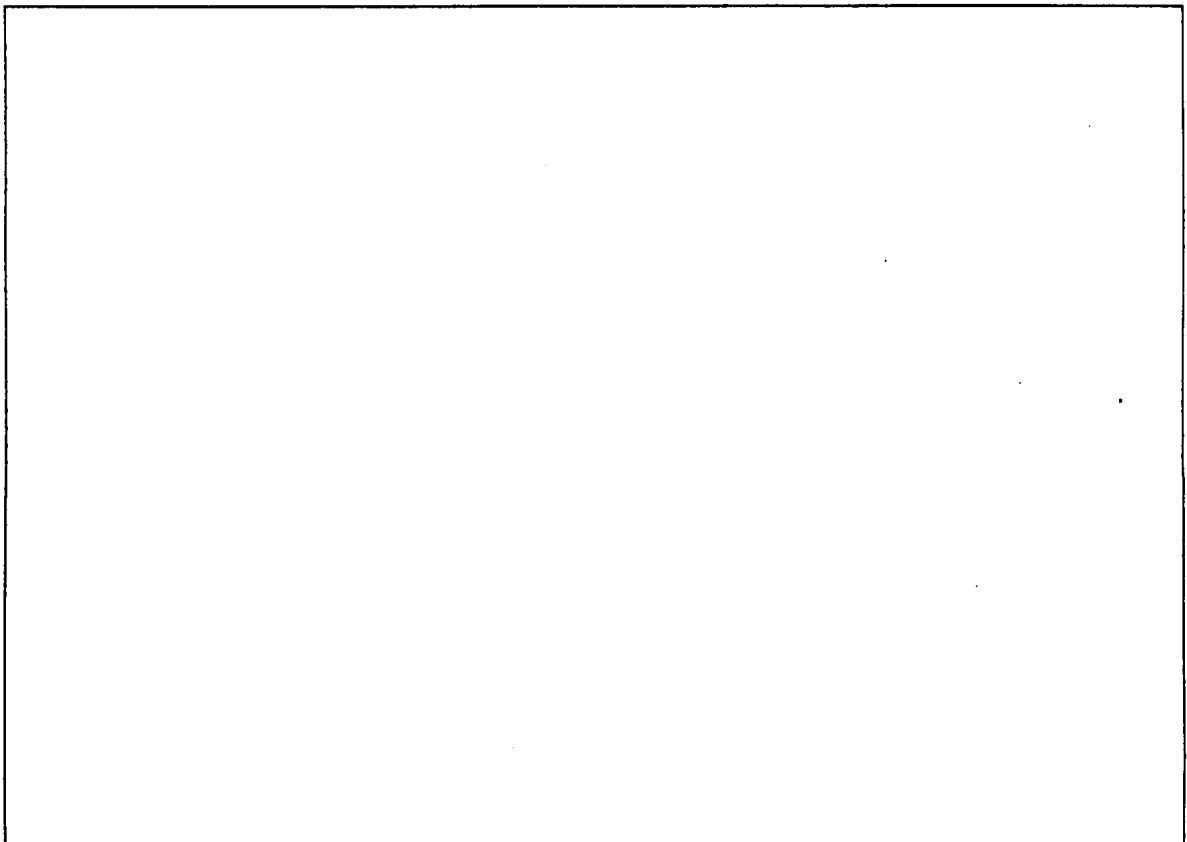


Figure A-9

Page
of

ITEM	17. PROBLEM DISCRPTION
	<p>CORK CLOSEOUT AT THE AFT SKIRT FIELD JOINT</p> <p>AT THE FOLLOWING LOCATIONS IS MISSING. AREAS</p> <p>WHERE CORK IS MISSING SHOWS SIGNS OF</p> <p>SOOTING INDICATIVE OF CORK LOSS PRIOR TO</p> <p>SPLASH DOWN.</p> <p>DEGREE LOCATIONS: 140°, 160°, 180°</p> <p>Respective dimensions are: 2 1/4" x 2" 2 1/2" x 2", 3" x 1 1/2", 3 3/4" x 2 1/4"</p> <p>NOTE: THIS ^{SQUAWK} SKAWK IS REQUESTED BY THE</p> <p>DEBRIS TEAM.</p>

Concur
Bryan L. Bay
CONTRACTOR ASSESSMENT ENGINEER

Andrea H. Hurdley
MSFC ASSESSMENT ENGINEER

20. PR NUMBER

[illegible]

APPROVALS

_____ CONTRACTOR BOARD MEMBER/DATE	_____ BOARD CHAIRMAN/DATE
---------------------------------------	------------------------------

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BLACK AND WHITE PHOTOGRAPH



Figure 1

ORIGINAL PAGE
BLACK AND WHITE PHOTOGRAPH



Figure 2

ORIGINAL PAGE
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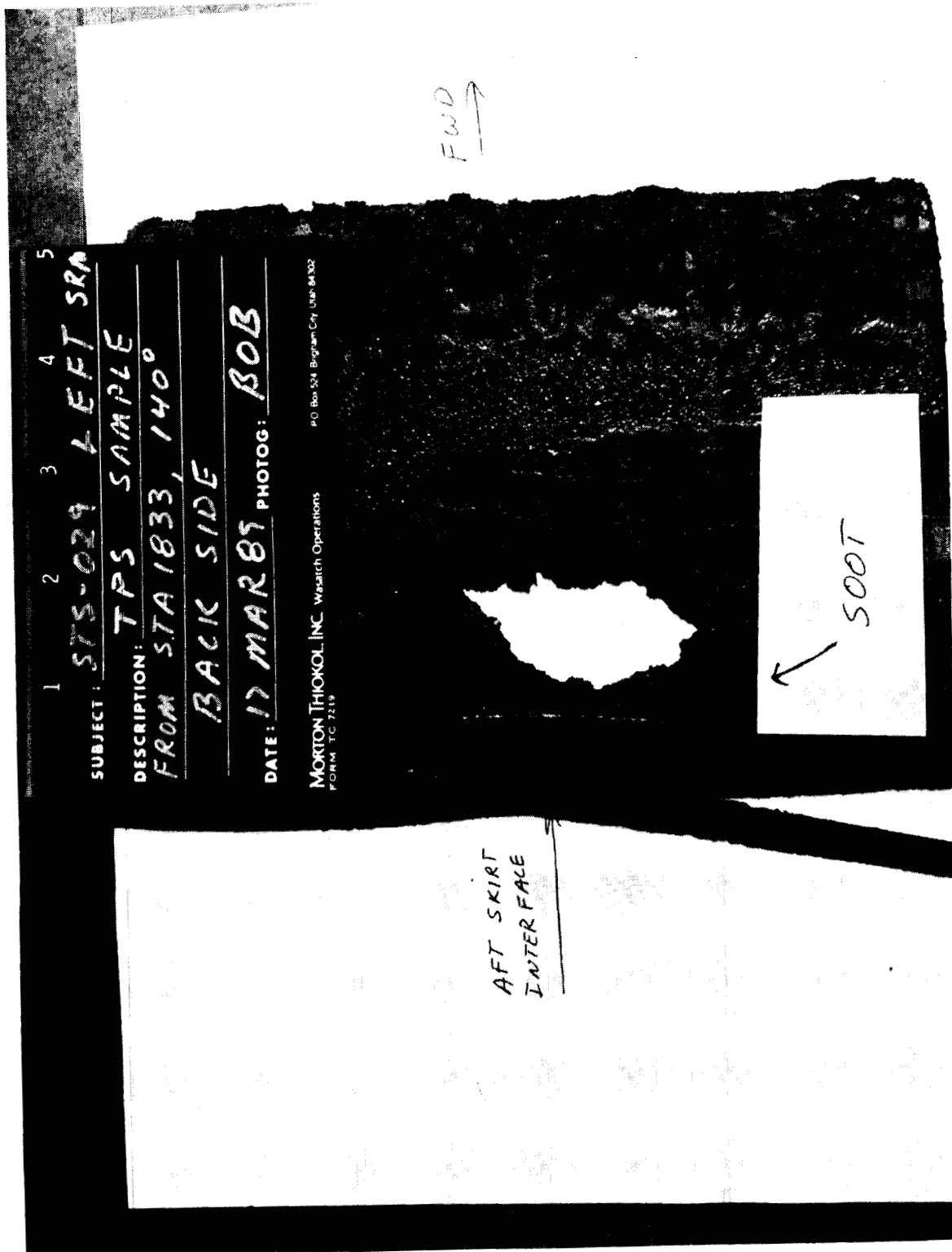


Figure 3

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Figure 4

APPENDIX B
DFI Instrumentation List

FLIGHT 3 DEVELOPMENT FLIGHT INSTRUMENTATION (DFI)

SH. NO BI

INST. NO	ANG LOC	STA	MEAS DIR	RANGE	MEAS TYPE	KSC INST	COMMENTS	INSTRUMENT CONDITION
=====								
LEFT RSRM								
B0807160A	0.0	500.00	AXIAL	+/- 10 g's	VIB. SRB		USBI INSTALLED	
B0807161A	0.0	500.00	TANG.	+/- 10 g's	VIB. SRB		USBI INSTALLED	
B0807162A	0.0	500.00	RADIAL	+/- 10 g's	VIB. SRB		USBI INSTALLED	
B0807164A	0.0	1159.50	AXIAL	+/- 10 g's	VIB. SRM		FWD CTR SEG	
B0807165A	0.0	1159.50	TANG.	+/- 10 g's	VIB. SRM		FWD CTR SEG	
B0807166A	0.0	1159.50	RADIAL	+/- 10 g's	VIB. SRM		FWD CTR SEG	
B0807167A	0.0	1829.50	AXIAL	+/- 10 g's	VIB. SRM		AFT SEG	
B0807168A	0.0	1829.50	TANG.	+/- 10 g's	VIB. SRM		AFT SEG	
B0807169A	0.0	1829.50	RADIAL	+/- 10 g's	VIB. SRM		AFT SEG	
B0807171A	85.0	1914.00	AXIAL	+/- 10 g's	VIB. SRM		EXIT COME	
B0807172A	85.0	1914.00	TANG.	+/- 10 g's	VIB. SRM		EXIT COME	
B0807173A	85.0	1914.00	RADIAL	+/- 10 g's	VIB. SRM		EXIT COME	
B0807174A	270.0	1914.00	TANG.	+/- 10 g's	VIB. SRM		EXIT COME	
B0807175A	0.0	839.50	AXIAL	+/- 10 g's	VIB. SRM		FWD SEG	
B0807176A	0.0	839.50	TANG.	+/- 10 g's	VIB. SRM		FWD SEG	
B0807177A	0.0	1479.50	AXIAL	+/- 10 g's	VIB. SRM		AFT CTR SEG	
B0807178A	0.0	1479.50	TANG	+/- 10 g's	VIB. SRM		AFT CTR SEG	
B0807179A	180.0	1479.50	TANG	+/- 10 g's	VIB. SRM		AFT CTR SEG	
=====								
B08G7259A	0.0	1330.00	AXIAL	+/-2K	STRAIN, BIA		AFT CTR SEG	
B08G7260A	0.0	1330.00	TANG.	+6K, -2K	STRAIN, BIA		AFT CTR SEG	LOST AT 270 SEC.
B08G7261A	270.0	1330.00	AXIAL	+/-2K	STRAIN, BIA		AFT CTR SEG	SWITCHED WITH B08G7262A, DATA LOST CLIPPED
B08G7262A	270.0	1330.00	TANG.	+6K, -2K	STRAIN, BIA		AFT CTR SEG	SWITCHED WITH B08G7261A
B08G7263A	180.0	1330.00	AXIAL	+/-2K	STRAIN, BIA		AFT CTR SEG	
B08G7264A	180.0	1330.00	TANG.	+6K, -2K	STRAIN, BIA		AFT CTR SEG	
B08G7265A	95.0	1330.00	AXIAL	+/-2K	STRAIN, BIA		AFT CTR SEG	LOST AT 340 SEC.
B08G7266A	95.0	1330.00	TANG.	+6K, -2K	STRAIN, BIA		AFT CTR SEG	
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B08G7269A	N/A	611.48	HOOP	+6K, -2K	STRAIN, GIRTH		FWD SEG	SPIKE AT 320 AND 390 SEC.

APPENDIX B

TWR-17542 VOL IX

FLIGHT 3 DEVELOPMENT FLIGHT INSTRUMENTATION (DFI)

SH. NO B2

INST. NO	ANG LOC	STA	MEAS DIR	RANGE	MEAS TYPE	KSC INST	COMMENTS	INSTRUMENT CONDITION
B08G7272A	N/A	771.48	H00P	+6K, -2K	STRAIN, GIRTH		FWD SEG	DATA SPIKE AT .20 AND .26 SEC.
B08G7273A	N/A	846.78	H00P	+6K, -2K	STRAIN, GIRTH	X	FWD SEG	
B08G7274A	N/A	848.53	H00P	+6K, -2K	STRAIN, GIRTH	X	FWD SEG	
B08G7275A	N/A	850.17	H00P	+6K, -2K	STRAIN, GIRTH	X	FWD CTR SEG	GAGE LOST AT 370 SEC.
B08G7276A	N/A	852.58	H00P	+6K, -2K	STRAIN, GIRTH	X	FWD CTR SEG	
B08G7277A	N/A	855.03	H00P	+6K, -2K	STRAIN, GIRTH		FWD CTR SEG	
B08G7278A	N/A	857.28	H00P	+6K, -2K	STRAIN, GIRTH		FWD CTR SEG	GAGE LOST AT VAB, WAIVED
B08G7279A	N/A	931.48	H00P	+6K, -2K	STRAIN, GIRTH		FWD CTR SEG	SPIKE AT 320 AND 370 SEC.
B08G7282A	N/A	1091.48	H00P	+6K, -2K	STRAIN, GIRTH		FWD CTR SEG	
B08G7283A	N/A	1166.78	H00P	+6K, -2K	STRAIN, GIRTH	X	FWD CTR SEG	
B08G7284A	N/A	1168.53	H00P	+6K, -2K	STRAIN, GIRTH	X	FWD CTR SEG	GAGE LOST AT VAB, WAIVED
B08G7285A	N/A	1170.17	H00P	+6K, -2K	STRAIN, GIRTH	X	AFT CTR SEG	
B08G7286A	N/A	1172.58	H00P	+6K, -2K	STRAIN, GIRTH	X	AFT CTR SEG	SPIKE AT 320 AND 340 SEC.
B08G7287A	N/A	1175.03	H00P	+6K, -2K	STRAIN, GIRTH		AFT CTR SEG	GAGE LOST AT VAB, WAIVED
B08G7288A	N/A	1177.28	H00P	+6K, -2K	STRAIN, GIRTH		AFT CTR SEG	GAGE LOST AT VAB, WAIVED
B08G7289A	N/A	1251.48	H00P	+6K, -2K	STRAIN, GIRTH		AFT CTR SEG	
B08G7292A	N/A	1411.48	H00P	+6K, -2K	STRAIN, GIRTH		AFT CTR SEG	GAGE LOST AT VAB, WAIVED
B08G7293A	N/A	1486.78	H00P	+6K, -2K	STRAIN, GIRTH	X	AFT CTR SEG	SPIKE AT 370 SEC.
B08G7294A	N/A	1488.53	H00P	+6K, -2K	STRAIN, GIRTH	X	AFT CTR SEG	GAGE LOST AT VAB, WAIVED
B08G7295A	N/A	1490.17	H00P	+6K, -2K	STRAIN, GIRTH	X	AFT SEG	GAGE LOST AT VAB, WAIVED
B08G7296A	N/A	1492.58	H00P	+6K, -2K	STRAIN, GIRTH	X	AFT SEG	GAGE LOST AT VAB, WAIVED
B08G7297A	N/A	1495.03	H00P	+6K, -2K	STRAIN, GIRTH		AFT SEG	
B08G7298A	N/A	1497.28	H00P	+6K, -2K	STRAIN, GIRTH		AFT SEG	SPIKE AT 370 SEC.
B08G7301A	N/A	1637.48	H00P	+6K, -2K	STRAIN, GIRTH		AFT SEG	
B08G7305A	N/A	1834.75	H00P	+6K, -2K	STRAIN, GIRTH	X	AFT SEG	
B08G7306A	N/A	1836.20	H00P	+6K, -2K	STRAIN, GIRTH	X	AFT SEG	
B08G7307A	N/A	1859.19	H00P	+6K, -2K	STRAIN, GIRTH		AFT DOME	SPIKE AT .13 SEC., LOST AT 300 SEC.
B08G7308A	N/A	1861.00	H00P	+6K, -2K	STRAIN, GIRTH		FIXED HOUSING	LOST AT 300 SEC.
B08G7310A	N/A	1875.65	H00P	+6K, -2K	STRAIN, GIRTH		FIXED HOUSING	LOST AT 300 SEC.
B08G7311A	N/A	1872.45	H00P	+6K, -2K	STRAIN, GIRTH		AFT DOME	BAD, NOISY
B08G7312A	N/A	1872.95	H00P	+6K, -2K	STRAIN, GIRTH		FIXED HOUSING	BAD, NOISY
B08G7313A	N/A	1874.85	H00P	+6K, -2K	STRAIN, GIRTH		AFT DOME	LOST AT 300 SEC.
B08G7314A	N/A	1875.65	H00P	+6K, -2K	STRAIN, GIRTH		AFT DOME	LOST AT 300 SEC.

APPENDIX B

TWR-17542 VOL IX

FLIGHT 3 DEVELOPMENT FLIGHT INSTRUMENTATION (DFI)

SH. NO B3

INST. NO	ANG LOC	STA	MEAS DIR	RANGE	MEAS TYPE	KSC INST	COMMENTS	INSTRUMENT CONDITION
B08G7315A	N/A	1876.25	HOOP	+6K, -2K	STRAIN, GIRTH		FIXED HOUSING	LOST AT 300 SEC.
B08G7316A	5.0	486.40	AXIAL	+/-2K	STRAIN, BIAx		FWD DOME	
B08G7317A	5.0	486.40	TANG.	+6K, -2K	STRAIN, BIAx		FWD DOME	
B08G7318A	0.0	556.48	AXIAL	+/-2K	STRAIN, BIAx		FWD SEG	
B08G7319A	0.0	556.48	TANG.	+6K, -2K	STRAIN, BIAx		FWD SEG	
B08G7320A	98.0	556.48	AXIAL	+/-2K	STRAIN, BIAx		FWD SEG	SPIKE AT 320 AND 370 SEC.
B08G7321A	98.0	556.48	TANG.	+6K, -2K	STRAIN, BIAx		FWD SEG	
B08G7322A	180.0	556.48	AXIAL	+/-2K	STRAIN, BIAx		FWD SEG	
B08G7323A	180.0	556.48	TANG.	+6K, -2K	STRAIN, BIAx		FWD SEG	
B08G7324A	270.0	556.48	AXIAL	+/-2K	STRAIN, BIAx		FWD SEG	
B08G7325A	270.0	556.48	TANG.	+6K, -2K	STRAIN, BIAx		FWD SEG	
B08G7326A	0.0	876.48	AXIAL	+/-2K	STRAIN, BIAx		FWD CTR SEG	
B08G7327A	0.0	876.48	TANG.	+6K, -2K	STRAIN, BIAx		FWD CTR SEG	
B08G7328A	98.0	876.48	AXIAL	+/-2K	STRAIN, BIAx		FWD CTR SEG	
B08G7329A	98.0	876.48	TANG.	+6K, -2K	STRAIN, BIAx		FWD CTR SEG	
B08G7330A	180.0	876.48	AXIAL	+/-2K	STRAIN, BIAx		FWD CTR SEG	
B08G7331A	180.0	876.48	TANG.	+6K, -2K	STRAIN, BIAx		FWD CTR SEG	
B08G7332A	270.0	876.48	AXIAL	+/-2K	STRAIN, BIAx		FWD CTR SEG	
B08G7333A	270.0	876.48	TANG.	+6K, -2K	STRAIN, BIAx		FWD CTR SEG	
B08G7334A	0.0	1196.48	AXIAL	+/-2K	STRAIN, BIAx		AFT CTR SEG	BAD, NOISY
B08G7335A	0.0	1196.48	TANG.	+6K, -2K	STRAIN, BIAx		AFT CTR SEG	
B08G7336A	98.0	1196.48	AXIAL	+/-2K	STRAIN, BIAx		AFT CTR SEG	
B08G7337A	98.0	1196.48	TANG.	+6K, -2K	STRAIN, BIAx		AFT CTR SEG	
B08G7338A	180.0	1196.48	AXIAL	+/-2K	STRAIN, BIAx		AFT CTR SEG	
B08G7339A	180.0	1196.48	TANG.	+6K, -2K	STRAIN, BIAx		AFT CTR SEG	
B08G7340A	270.0	1196.48	AXIAL	+/-2K	STRAIN, BIAx		AFT CTR SEG	LOST AT 250 SEC.
B08G7341A	270.0	1196.48	TANG.	+6K, -2K	STRAIN, BIAx		AFT CTR SEG	LOST AT 250 SEC.
B08G7342A	0.0	1466.00	AXIAL	+/-2K	STRAIN, BIAx		AFT CTR SEG	
B08G7343A	0.0	1466.00	TANG.	+6K, -2K	STRAIN, BIAx		AFT CTR SEG	
B08G7344A	98.0	1466.00	AXIAL	+/-2K	STRAIN, BIAx		AFT CTR SEG	
B08G7345A	98.0	1466.00	TANG.	+6K, -2K	STRAIN, BIAx		AFT CTR SEG	
B08G7346A	180.0	1466.00	AXIAL	+/-2K	STRAIN, BIAx		AFT CTR SEG	

APPENDIX B

TWR-17542 VOL IX

FLIGHT 3 DEVELOPMENT FLIGHT INSTRUMENTATION (DFI)

SH. NO B4

INST.NO	ANG LOC	STA	MEAS DIR	RANGE	MEAS TYPE	KSC INST	COMMENTS	INSTRUMENT CONDITION
B08G7347A	180.0	1466.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT CTR SEG	
B08G7348A	270.0	1466.00	AXIAL	+/-2K	STRAIN, BIAX		AFT CTR SEG	GAGE LOST AT VAB, WAIVED
B08G7349A	270.0	1466.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT CTR SEG	GAGE LOST AT VAB, WAIVED
B08G7368A	180.0	1497.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G7369A	180.0	1497.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B08G7370A	98.0	1497.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G7371A	98.0	1497.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B08G7372A	0.0	1497.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G7373A	0.0	1497.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B08G7374A	320.0	1497.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	SWITCHED WITH B08G7375A
B08G7375A	320.0	1497.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	SWITCHED WITH B08G7374A
B08G7376A	300.0	1497.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G7377A	300.0	1497.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B08G7378A	285.0	1497.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G7379A	285.0	1497.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B08G7380A	270.0	1497.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G7381A	270.0	1497.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B08G7382A	255.0	1497.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G7383A	255.0	1497.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B08G7384A	220.0	1497.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G7385A	220.0	1497.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B08G7386A	180.0	1501.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G7387A	180.0	1501.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B08G7388A	98.0	1501.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G7389A	98.0	1501.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B08G7390A	0.0	1501.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G7391A	0.0	1501.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B08G7392A	320.0	1501.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	SWITCHED WITH B08G7393A
B08G7393A	320.0	1501.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	SWITCHED WITH B08G7392A
B08G7394A	300.0	1501.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G7395A	300.0	1501.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	LOST AT 340 SEC.
B08G7396A	285.0	1501.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	GAGE LOST AT VAB, WAIVED
B08G7397A	285.0	1501.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	

APPENDIX B

TWR-17542 VOL IX

FLIGHT 3 DEVELOPMENT FLIGHT INSTRUMENTATION (DFI)

SH. NO B5

INST. NO	ANG LOC	STA	MEAS DIR	RANGE	MEAS TYPE	KSC INST	COMMENTS	INSTRUMENT CONDITION
B08G7398A	270.0	1501.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G7399A	270.0	1501.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B08G7400A	255.0	1501.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	GAGE LOST AT VAB, WAIVED
B08G7401A	255.0	1501.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	SWITCHED WITH B08G7400A
B08G7402A	220.0	1501.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G7403A	220.0	1501.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B08G7404A	0.0	1797.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G7405A	0.0	1797.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	GAGE LOST AT VAB, WAIVED
B08G7406A	98.0	1797.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G7407A	98.0	1797.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B08G7408A	180.0	1797.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G7409A	180.0	1797.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B08G7410A	270.0	1797.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G7411A	270.0	1797.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B08G7412A	0.0	1871.80	AXIAL	+/-2K	STRAIN, BIAX		FIXED HOUSING	LOST AT 320 SEC.
B08G7413A	0.0	1871.80	TANG.	+6K, -2K	STRAIN, BIAX		FIXED HOUSING	BAD, NOISY
B08G7415A	0.0	1874.18	TANG.	+6K, -2K	STRAIN, BIAX		AFT DOME	
B08G7416A	0.0	1874.18	AXIAL	+/-2K	STRAIN, BIAX		AFT DOME	LOST AT 320 SEC.
B08G7417A	90.0	1871.80	AXIAL	+/-2K	STRAIN, BIAX		FIXED HOUSING	
B08G7418A	90.0	1871.80	TANG.	+6K, -2K	STRAIN, BIAX		FIXED HOUSING	
B08G7420A	90.0	1874.18	TANG.	+6K, -2K	STRAIN, BIAX		AFT DOME	
B08G7421A	90.0	1874.18	AXIAL	+/-2K	STRAIN, BIAX		AFT DOME	
B08G7422A	180.0	1871.80	AXIAL	+/-2K	STRAIN, BIAX		FIXED HOUSING	
B08G7423A	180.0	1871.80	TANG.	+6K, -2K	STRAIN, BIAX		FIXED HOUSING	BAD, NOISY
B08G7425A	180.0	1874.18	TANG.	+6K, -2K	STRAIN, BIAX		AFT DOME	
B08G7426A	180.0	1874.18	AXIAL	+/-2K	STRAIN, BIAX		AFT DOME	LOST AT 320 SEC.
B08G7427A	270.0	1871.80	AXIAL	+/-2K	STRAIN, BIAX		FIXED HOUSING	
B08G7428A	270.0	1871.80	TANG.	+6K, -2K	STRAIN, BIAX		FIXED HOUSING	
B08G7430A	270.0	1874.18	TANG.	+6K, -2K	STRAIN, BIAX		AFT DOME	
B08G7431A	270.0	1874.18	AXIAL	+/-2K	STRAIN, BIAX		AFT DOME	
B08G7432A	90.0	1849.00	AXIAL	+/-2K	STRAIN, BIAX		FLEX BEARING	LOST AT 320 SEC.
B08G7433A	90.0	1849.00	TANG.	+6K, -2K	STRAIN, BIAX		FLEX BEARING	LOST AT 320 SEC.
B08G7434A	90.0	1829.20	AXIAL	+/-2K	STRAIN, BIAX		NOSE ASSY	LOST AT 320 SEC.

APPENDIX B

TWR-17542 VOL IX

FLIGHT 3 DEVELOPMENT FLIGHT INSTRUMENTATION (DFI)

SH. NO B6

INST.NO	ANG LOC	STA	MEAS DIR	RANGE	MEAS TYPE	KSC INST	COMMENTS	INSTRUMENT CONDITION
B08G7435A	90.0	1829.20	TANG.	+6K, -2K	STRAIN, BIAX		NOSE ASSY	
B08G7448A	90.0	1865.00	AXIAL	+/-2K	STRAIN, BIAX		FWD EXIT CONE	
B08G7449A	90.0	1865.00	TANG.	+6K, -2K	STRAIN, BIAX		FWD EXIT CONE	
B08G7450A	90.0	1834.00	AXIAL	+/-2K	STRAIN, BIAX		THROAT ASSY	GAGE LOST AT VAB, WAIVED
B08G7451A	90.0	1834.00	TANG.	+6K, -2K	STRAIN, BIAX		THROAT ASSY	
B08G7452A	90.0	1908.00	AXIAL	+/-2K	STRAIN, BIAX		EXIT CONE	
B08G7453A	90.0	1908.00	TANG.	+6K, -2K	STRAIN, BIAX		EXIT CONE	
B08G7460A	220.0	1511.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	GAGE LOST IN FLIGHT
B08G7461A	220.0	1511.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	GAGE LOST IN FLIGHT
B08G7462A	255.0	1511.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G7463A	255.0	1511.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B08G7464A	285.0	1511.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	GAGE LOST AT VAB, WAIVED
B08G7465A	285.0	1511.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B08G7466A	320.0	1511.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G7467A	320.0	1511.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	GAGE LOST IN FLIGHT
B07P7390A	349.0	763.50		0-10 psia	PRESS, SRM		FWD SEG	
B07P7391A	319.0	763.50		0-10 psia	PRESS, SRM		FWD SEG	
B07P7392A	289.0	763.50		0-10 psia	PRESS, SRM		FWD SEG	
B07P7393A	259.0	763.50		0-10 psia	PRESS, SRM		FWD SEG	
B07P7394A	229.0	763.50		0-10 psia	PRESS, SRM		FWD SEG	
B07P7395A	199.0	763.50		0-10 psia	PRESS, SRM		FWD SEG	
B07P7396A	169.0	763.50		0-10 psia	PRESS, SRM		FWD SEG	
B07P7397A	139.0	763.50		0-10 psia	PRESS, SRM		FWD SEG	
B07P7398A	109.0	763.50		0-10 psia	PRESS, SRM		FWD SEG	
B07P7399A	79.0	763.50		0-10 psia	PRESS, SRM		FWD SEG	GAGE LOST IN FLIGHT
B07P7400A	49.0	763.50		0-10 psia	PRESS, SRM		FWD SEG	
B07P7401A	19.0	763.50		0-10 psia	PRESS, SRM		FWD SEG	
B07T7606A	205.0	486.40		0-400 deg	TEMP, SRM		FWD DOME	
B07T7607A	0.0	846.30		0-400 deg	TEMP, SRM	X	FWD SEG	
B07T7608A	120.0	846.30		0-400 deg	TEMP, SRM	X	FWD SEG	
B07T7609A	240.0	846.30		0-400 deg	TEMP, SRM	X	FWD SEG	

APPENDIX B

TWR-17542 VOL IX

FLIGHT 3 DEVELOPMENT FLIGHT INSTRUMENTATION (DF1)

SH. NO B7

INST. NO	ANG LOC	STA	MEAS DIR	RANGE	MEAS TYPE	KSC INST	COMMENTS	INSTRUMENT CONDITION
B07T7610A	0.0	1486.30		0-400 deg	TEMP. SRM	X	AFT CTR SEG	
B07T7611A	120.0	1486.30		0-400 deg	TEMP. SRM	X	AFT CTR SEG	
B07T7612A	240.0	1486.30		0-400 deg	TEMP. SRM	X	AFT CTR SEG	
B07T7613A	0.0	1876.60		0-400 deg	TEMP. SRM		FIXED HOUSING	
B07T7614A	90.0	1876.60		0-400 deg	TEMP. SRM		FIXED HOUSING	
B07T7615A	180.0	1876.60		0-400 deg	TEMP. SRM		FIXED HOUSING	
B07T7616A	270.0	1876.60		0-400 deg	TEMP. SRM		FIXED HOUSING	
B07T7617A	0.0	1828.10		0-400 deg	TEMP. SRM		NOSE ASSY	
B07T7618A	180.0	1828.10		-50 TO 750	TEMP. SRM		NOSE ASSY	
B07T7619A	0.0	1905.00		-50 TO 750	TEMP. SRM		EXIT CONE	
B07T7620A	90.0	1845.00		-50 TO 750	TEMP. SRM		THROAT ASSY	
B07T7621A	270.0	1845.00		-50 TO 750	TEMP. SRM		THROAT ASSY	
B07T7622A	180.0	1905.00		-50 TO 750	TEMP. SRM		EXIT CONE	
B07T7623A	0.0	1996.50		-50 TO 750	TEMP. SRM		EXIT CONE	
B07T7624A	120.0	1996.50		-50 TO 750	TEMP. SRM		EXIT CONE	
B07T7625A	240.0	1996.50		-50 TO 750	TEMP. SRM		EXIT CONE	
B47P1300A	40.0	487.00		0-1000 psia	OPT		IGNITER	
B47P1301A	180.0	487.00		0-1000 psia	OPT		IGNITER	
B47P1302A	270.0	487.00		0-1000 psia	OPT		IGNITER	
B47P7310A	115.0	487.00		0-3000 psi	CHAMBEIGNITER		CHAMBEIGNITER	
RIGHT RSRM								
B0808151A	180.0	487.00	AXIAL	+/-400 g's	VIB. SRM		FWD DOME	
B0808152A	180.0	487.00	RADIAL	+/-400 g's	VIB. SRM		FWD DOME	
B0808153A	180.0	487.00	TANG	+/-400 g's	VIB. SRM		FWD DOME	
B0808160A	0.0	500.00	AXIAL	+/- 10 g's	VIB. SRB		USBI INSTALLED	
B0808161A	0.0	500.00	TANG.	+/- 10 g's	VIB. SRB		USBI INSTALLED	
B0808163A	180.0	500.00	TANG.	+/- 10 g's	VIB. SRB		USBI INSTALLED	
B0808164A	0.0	1159.50	AXIAL	+/- 10 g's	VIB. SRM		FWD CTR SEG	
B0808165A	0.0	1159.50	TANG.	+/- 10 g's	VIB. SRM		FWD CTR SEG	

GAGE LOST AT VAB, WAIVED

BAD, NOISY

APPENDIX B

TWR-17542 VOL IX

FLIGHT 3 DEVELOPMENT FLIGHT INSTRUMENTATION (DFT)

SH. NO B8

INST. NO	ANG LOC	STA	MEAS DIR	RANGE	MEAS TYPE	KSC INST	COMMENTS	INSTRUMENT CONDITION
B0808166A	0.0	1159.50	RADIAL	+/- 10 g's	VIB. SRM		FWD CTR SEG	
B0808167A	0.0	1829.50	AXIAL	+/- 10 g's	VIB. SRM		AFT SEG	
B0808168A	0.0	1829.50	TANG.	+/- 10 g's	VIB. SRM		AFT SEG	
B0808170A	180.0	1829.50	RADIAL	+/- 10 g's	VIB. SRM		AFT SEG	
B0808171A	85.0	1914.00	AXIAL	+/- 10 g's	VIB. SRM		EXIT CONE	
B0808172A	85.0	1914.00	TANG.	+/- 10 g's	VIB. SRM		EXIT CONE	
B0808173A	85.0	1914.00	RADIAL	+/- 10 g's	VIB. SRM		EXIT CONE	
B0808174A	270.0	1914.00	TANG.	+/- 10 g's	VIB. SRM		EXIT CONE	
B0808175A	0.0	839.50	AXIAL	+/- 10 g's	VIB. SRM		FWD SEG	GAGE LOST AT VAB, WAIVED
B0808176A	0.0	839.50	TANG.	+/- 10 g's	VIB. SRM		FWD SEG	
B0808177A	0.0	1479.50	AXIAL	+/- 10 g's	VIB. SRM		AFT CTR SEG	
B0808178A	0.0	1479.50	TANG.	+/- 10 g's	VIB. SRM		AFT CTR SEG	
B0808179A	180.0	1479.50	TANG.	+/- 10 g's	VIB. SRM		AFT CTR SEG	
B08G8251A	0.0	670.00	AXIAL	+/-2K	STRAIN, MEMBRANE, BIA		FWD SEG	
B08G8252A	0.0	670.00	TANG.	-2K/+6K	STRAIN, MEMBRANE, BIA		FWD SEG	
B08G8253A	85.0	670.00	AXIAL	+/-2K	STRAIN, MEMBRANE, BIA		FWD SEG	
B08G8254A	85.0	670.00	TANG.	-2K/+6K	STRAIN, MEMBRANE, BIA		FWD SEG	
B08G8255A	180.0	670.00	AXIAL	+/-2K	STRAIN, MEMBRANE, BIA		FWD SEG	
B08G8256A	180.0	670.00	TANG.	-2K/+6K	STRAIN, MEMBRANE, BIA		FWD SEG	
B08G8257A	270.0	670.00	AXIAL	+/-2K	STRAIN, MEMBRANE, BIA		FWD SEG	
B08G8258A	270.0	670.00	TANG.	-2K/+6K	STRAIN, MEMBRANE, BIA		FWD SEG	
B08G8259A	180.0	1330.00	AXIAL	+/-2K	STRAIN, BIA		AFT CTR SEG	
B08G8260A	180.0	1330.00	TANG.	+6K, -2K	STRAIN, BIA		AFT CTR SEG	
B08G8261A	270.0	1330.00	AXIAL	+/-2K	STRAIN, BIA		AFT CTR SEG	
B08G8262A	270.0	1330.00	TANG.	+6K, -2K	STRAIN, BIA		AFT CTR SEG	
B08G8263A	0.0	1330.00	AXIAL	+/-2K	STRAIN, BIA		AFT CTR SEG	
B08G8264A	0.0	1330.00	TANG.	+6K, -2K	STRAIN, BIA		AFT CTR SEG	
B08G8265A	85.0	1330.00	AXIAL	+/-2K	STRAIN, BIA		AFT CTR SEG	
B08G8266A	85.0	1330.00	TANG.	+6K, -2K	STRAIN, BIA		AFT CTR SEG	
B08G8269A	N/A	611.48		+6K, -2K	STRAIN, GIRTH		FWD SEG	
B08G8272A	N/A	771.48		+6K, -2K	STRAIN, GIRTH		FWD SEG	

APPENDIX B

TWR-17542 VOL IX

FLIGHT 3 DEVELOPMENT FLIGHT INSTRUMENTATION (DFI)

SH. NO B9

INST. NO	ANG LOC	STA	MEAS DIR	RANGE	MEAS TYPE	KSC INST	COMMENTS	INSTRUMENT CONDITION
B08G8273A	N/A	846.78		+6K, -2K	STRAIN, GIRTH	X	FWD SEG	STRAIN LAGS PRESSURE CURVE BY .25 SEC.
B08G8274A	N/A	848.53		+6K, -2K	STRAIN, GIRTH	X	FWD SEG	GAGE LOST AT VAB, WAIVED
B08G8275A	N/A	850.17		+6K, -2K	STRAIN, GIRTH	X	FWD CTR SEG	STRAIN LAGS PRESSURE CURVE BY .25 SEC.
B08G8276A	N/A	852.58		+6K, -2K	STRAIN, GIRTH	X	FWD CTR SEG	STRAIN LAGS PRESSURE CURVE BY .25 SEC.
B08G8277A	N/A	855.03		+6K, -2K	STRAIN, GIRTH		FWD CTR SEG	STRAIN LAGS PRESSURE CURVE BY .25 SEC.
B08G8278A	N/A	857.28		+6K, -2K	STRAIN, GIRTH		FWD CTR SEG	GAGE LOST AT VAB, WAIVED
B08G8279A	N/A	931.48		+6K, -2K	STRAIN, GIRTH		FWD CTR SEG	SPIKE AT .21 SEC.
B08G8282A	N/A	1091.48		+6K, -2K	STRAIN, GIRTH		FWD CTR SEG	SPIKE AT .21 SEC.
B08G8283A	N/A	1166.78		+6K, -2K	STRAIN, GIRTH	X	FWD CTR SEG	STRAIN LAGS PRESSURE CURVE BY .25 SEC.
B08G8284A	N/A	1168.53		+6K, -2K	STRAIN, GIRTH	X	FWD CTR SEG	GAGE LOST AT VAB, WAIVED
B08G8285A	N/A	1170.17		+6K, -2K	STRAIN, GIRTH	X	AFT CTR SEG	STRAIN LAGS PRESSURE CURVE BY .25 SEC.
B08G8286A	N/A	1172.58		+6K, -2K	STRAIN, GIRTH	X	AFT CTR SEG	STRAIN LAGS PRESSURE CURVE BY .25 SEC.
B08G8287A	N/A	1175.03		+6K, -2K	STRAIN, GIRTH		AFT CTR SEG	SPIKE AT .25 SEC.
B08G8288A	N/A	1177.28		+6K, -2K	STRAIN, GIRTH		AFT CTR SEG	SPIKE AT .25 SEC.
B08G8289A	N/A	1251.48		+6K, -2K	STRAIN, GIRTH		AFT CTR SEG	SPIKE AT .30 SEC.
B08G8292A	N/A	1411.48		+6K, -2K	STRAIN, GIRTH		AFT CTR SEG	
B08G8293A	N/A	1486.78		+6K, -2K	STRAIN, GIRTH	X	AFT CTR SEG	GAGE LOST AT VAB, WAIVED
B08G8294A	N/A	1488.53		+6K, -2K	STRAIN, GIRTH	X	AFT CTR SEG	GAGE LOST AT VAB, WAIVED
B08G8295A	N/A	1490.17		+6K, -2K	STRAIN, GIRTH	X	AFT SEG	SPIKE AT .30 SEC.
B08G8296A	N/A	1492.58		+6K, -2K	STRAIN, GIRTH	X	AFT SEG	SPIKE AT .30 SEC.
B08G8297A	N/A	1495.03		+6K, -2K	STRAIN, GIRTH		AFT SEG	SPIKE AT .30 SEC.
B08G8298A	N/A	1497.28		+6K, -2K	STRAIN, GIRTH		AFT SEG	SPIKE AT .30 SEC.
B08G8301A	N/A	1637.48		+6K, -2K	STRAIN, GIRTH		AFT SEG	SPIKE AT .30 SEC.
B08G8305A	N/A	1834.75		+6K, -2K	STRAIN, GIRTH	X	AFT SEG	GAGE LOST AT VAB, WAIVED
B08G8306A	N/A	1836.20		+6K, -2K	STRAIN, GIRTH	X	AFT SEG	GAGE LOST AT VAB, WAIVED
B08G8307A	N/A	1859.19		+6K, -2K	STRAIN, GIRTH		AFT DOME	LOST AT 300 SEC.
B08G8308A	N/A	1861.00		+6K, -2K	STRAIN, GIRTH		FIXED HOUSING	BAD, NOISY
B08G8310A	N/A	1875.65		+6K, -2K	STRAIN, GIRTH		FIXED HOUSING	LOST AT 300 SEC.
B08G8311A	N/A	1872.45		+6K, -2K	STRAIN, GIRTH		AFT DOME	LOST AT 300 SEC.
B08G8312A	N/A	1872.95		+6K, -2K	STRAIN, GIRTH		FIXED HOUSING	LOST AT 300 SEC.
B08G8313A	N/A	1874.85		+6K, -2K	STRAIN, GIRTH		AFT DOME	
B08G8314A	N/A	1875.65		+6K, -2K	STRAIN, GIRTH		AFT DOME	LOST AT 300 SEC.
B08G8315A	N/A	1876.25		+6K, -2K	STRAIN, GIRTH		FIXED HOUSING	LOST AT 300 SEC.

APPENDIX B

TWR-17542 VOL IX

FLIGHT 3 DEVELOPMENT FLIGHT INSTRUMENTATION (DFI)

SH. NO B10

INST. NO	ANG		MEAS		RANGE	MEAS		INST	COMMENTS	INSTRUMENT CONDITION
	LOC	STA	DIR	TYPE		TYPE	KSC			
B08G8316A	185.0	486.40	AXIAL		+/-2K	STRAIN, BIA			FWD DOME	
B08G8317A	185.0	486.40	TANG.		+6K, -2K	STRAIN, BIA			FWD DOME	
B08G8318A	180.0	556.48	AXIAL		+/-2K	STRAIN, BIA			FWD SEG	
B08G8319A	180.0	556.48	TANG.		+6K, -2K	STRAIN, BIA			FWD SEG	
B08G8320A	82.0	556.48	AXIAL		+/-2K	STRAIN, BIA			FWD SEG	
B08G8321A	82.0	556.48	TANG.		+6K, -2K	STRAIN, BIA			FWD SEG	
B08G8322A	0.0	556.48	AXIAL		+/-2K	STRAIN, BIA			FWD SEG	
B08G8323A	0.0	556.48	TANG.		+6K, -2K	STRAIN, BIA			FWD SEG	
B08G8324A	270.0	556.48	AXIAL		+/-2K	STRAIN, BIA			FWD SEG	
B08G8325A	270.0	556.48	TANG.		+6K, -2K	STRAIN, BIA			FWD SEG	
B08G8326A	180.0	876.48	AXIAL		+/-2K	STRAIN, BIA			FWD CTR SEG	
B08G8327A	180.0	876.48	TANG.		+6K, -2K	STRAIN, BIA			FWD CTR SEG	
B08G8328A	82.0	876.48	AXIAL		+/-2K	STRAIN, BIA			FWD CTR SEG	
B08G8329A	82.0	876.48	TANG.		+6K, -2K	STRAIN, BIA			FWD CTR SEG	
B08G8330A	0.0	876.48	AXIAL		+/-2K	STRAIN, BIA			FWD CTR SEG	
B08G8331A	0.0	876.48	TANG.		+6K, -2K	STRAIN, BIA			FWD CTR SEG	
B08G8332A	270.0	876.48	AXIAL		+/-2K	STRAIN, BIA			FWD CTR SEG	
B08G8333A	270.0	876.48	TANG.		+6K, -2K	STRAIN, BIA			FWD CTR SEG	
B08G8334A	180.0	1196.48	AXIAL		+/-2K	STRAIN, BIA			AFT CTR SEG	
B08G8335A	180.0	1196.48	TANG.		+6K, -2K	STRAIN, BIA			AFT CTR SEG	
B08G8336A	82.0	1196.48	AXIAL		+/-2K	STRAIN, BIA			AFT CTR SEG	
B08G8337A	82.0	1196.48	TANG.		+6K, -2K	STRAIN, BIA			AFT CTR SEG	
B08G8338A	0.0	1196.48	AXIAL		+/-2K	STRAIN, BIA			AFT CTR SEG	
B08G8339A	0.0	1196.48	TANG.		+6K, -2K	STRAIN, BIA			AFT CTR SEG	
B08G8340A	270.0	1196.48	AXIAL		+/-2K	STRAIN, BIA			AFT CTR SEG	
B08G8341A	270.0	1196.48	TANG.		+6K, -2K	STRAIN, BIA			AFT CTR SEG	
B08G8342A	180.0	1466.00	AXIAL		+/-2K	STRAIN, BIA			AFT CTR SEG	
B08G8343A	180.0	1466.00	TANG.		+6K, -2K	STRAIN, BIA			AFT CTR SEG	
B08G8344A	82.0	1466.00	AXIAL		+/-2K	STRAIN, BIA			AFT CTR SEG	
B08G8345A	82.0	1466.00	TANG.		+6K, -2K	STRAIN, BIA			AFT CTR SEG	
B08G8346A	0.0	1466.00	AXIAL		+/-2K	STRAIN, BIA			AFT CTR SEG	
B08G8347A	0.0	1466.00	TANG.		+6K, -2K	STRAIN, BIA			AFT CTR SEG	

APPENDIX B

TWR-17542 VOL IX

FLIGHT 3 DEVELOPMENT FLIGHT INSTRUMENTATION (DFI)

SH. NO 811

INST. NO	ANG LOC	STA	MEAS DIR	RANGE	MEAS TYPE	KSC INST	COMMENTS	INSTRUMENT CONDITION
B08G8348A	270.0	1466.00	AXIAL	+/-2K	STRAIN, BIAX		AFT CTR SEG	
B08G8349A	270.0	1466.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT CTR SEG	
B08G8368A	0.0	1497.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G8369A	0.0	1497.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B08G8370A	82.0	1497.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G8371A	82.0	1497.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B08G8372A	180.0	1497.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G8373A	180.0	1497.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B08G8374A	220.0	1497.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G8375A	220.0	1497.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B08G8376A	240.0	1497.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G8377A	240.0	1497.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B08G8378A	255.0	1497.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G8379A	255.0	1497.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B08G8380A	270.0	1497.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G8381A	270.0	1497.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B08G8382A	285.0	1497.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G8383A	285.0	1497.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B08G8384A	320.0	1497.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G8385A	320.0	1497.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B08G8386A	0.0	1501.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G8387A	0.0	1501.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B08G8388A	82.0	1501.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G8389A	82.0	1501.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B08G8390A	180.0	1501.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G8391A	180.0	1501.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B08G8392A	220.0	1501.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G8393A	220.0	1501.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B08G8394A	240.0	1501.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G8395A	240.0	1501.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B08G8396A	255.0	1501.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G8397A	255.0	1501.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B08G8398A	270.0	1501.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	

APPENDIX B

TWR-17542 VOL IX

FLIGHT 3 DEVELOPMENT FLIGHT INSTRUMENTATION (DFI)

SH. NO B12

INST. NO	ANG LOC	STA	MEAS DIR	RANGE	MEAS TYPE	KSC INST	COMMENTS	INSTRUMENT CONDITION
B08G8399A	270.0	1501.00	TANG.	+6K,-2K	STRAIN, BIAx		AFT SEG	
B08G8400A	285.0	1501.00	AXIAL	+/-2K	STRAIN, BIAx		AFT SEG	
B08G8401A	285.0	1501.00	TANG.	+6K,-2K	STRAIN, BIAx		AFT SEG	
B08G8402A	320.0	1501.00	AXIAL	+/-2K	STRAIN, BIAx		AFT SEG	
B08G8403A	320.0	1501.00	TANG.	+6K,-2K	STRAIN, BIAx		AFT SEG	
B08G8404A	180.0	1797.00	AXIAL	+/-2K	STRAIN, BIAx		AFT SEG	
B08G8405A	180.0	1797.00	TANG.	+6K,-2K	STRAIN, BIAx		AFT SEG	
B08G8406A	82.0	1797.00	AXIAL	+/-2K	STRAIN, BIAx		AFT SEG	
B08G8407A	82.0	1797.00	TANG.	+6K,-2K	STRAIN, BIAx		AFT SEG	
B08G8408A	0.0	1797.00	AXIAL	+/-2K	STRAIN, BIAx		AFT SEG	
B08G8409A	0.0	1797.00	TANG.	+6K,-2K	STRAIN, BIAx		AFT SEG	
B08G8410A	270.0	1797.00	AXIAL	+/-2K	STRAIN, BIAx		AFT SEG	
B08G8411A	270.0	1797.00	TANG.	+6K,-2K	STRAIN, BIAx		AFT SEG	
B08G8412A	180.0	1871.80	AXIAL	+/-2K	STRAIN, BIAx		FIXED HOUSING	
B08G8413A	180.0	1871.80	TANG.	+6K,-2K	STRAIN, BIAx		FIXED HOUSING	
B08G8415A	180.0	1874.18	TANG.	+6K,-2K	STRAIN, BIAx		AFT DOME	
B08G8416A	180.0	1874.18	AXIAL	+/-2K	STRAIN, BIAx		AFT DOME	
B08G8417A	90.0	1871.80	AXIAL	+/-2K	STRAIN, BIAx		FIXED HOUSING	
B08G8418A	90.0	1871.80	TANG.	+6K,-2K	STRAIN, BIAx		FIXED HOUSING	
B08G8420A	90.0	1874.18	TANG.	+6K,-2K	STRAIN, BIAx		AFT DOME	
B08G8421A	90.0	1874.18	AXIAL	+/-2K	STRAIN, BIAx		AFT DOME	
B08G8422A	0.0	1871.80	AXIAL	+/-2K	STRAIN, BIAx		FIXED HOUSING	
B08G8423A	0.0	1871.80	TANG.	+6K,-2K	STRAIN, BIAx		FIXED HOUSING	
B08G8425A	0.0	1874.18	TANG.	+6K,-2K	STRAIN, BIAx		AFT DOME	
B08G8426A	0.0	1874.18	AXIAL	+/-2K	STRAIN, BIAx		AFT DOME	
B08G8427A	270.0	1871.00	AXIAL	+/-2K	STRAIN, BIAx		FIXED HOUSING	
B08G8428A	270.0	1871.00	TANG.	+6K,-2K	STRAIN, BIAx		FIXED HOUSING	
B08G8430A	270.0	1874.18	TANG.	+6K,-2K	STRAIN, BIAx		AFT DOME	
B08G8431A	270.0	1874.18	AXIAL	+/-2K	STRAIN, BIAx		AFT DOME	
B08G8432A	90.0	1849.00	AXIAL	+/-2K	STRAIN, BIAx		FLEX BEARING	
B08G8433A	90.0	1849.00	TANG.	+6K,-2K	STRAIN, BIAx		FLEX BEARING	
B08G8434A	90.0	1829.20	AXIAL	+/-2K	STRAIN, BIAx		NOSE ASSY	
B08G8435A	90.0	1829.20	TANG.	+6K,-2K	STRAIN, BIAx		NOSE ASSY	

LOST AT 310 SEC.

BAD, NOISY

APPENDIX B

TWR-17542 VOL IX

FLIGHT 3 DEVELOPMENT FLIGHT INSTRUMENTATION (DF1)

SH. NO 813

INST. NO	ANG LOC	MEAS STA	MEAS DIR	RANGE	MEAS TYPE	KSC INST	COMMENTS	INSTRUMENT CONDITION
B08G8448A	90.0	1865.00	AXIAL	+/-2K	STRAIN, BIA		FWD EXIT CONE	
B08G8449A	90.0	1865.00	TANG.	+6K, -2K	STRAIN, BIA		FWD EXIT CONE	
B08G8450A	90.0	1834.00	AXIAL	+/-2K	STRAIN, BIA		THROAT ASSY	
B08G8451A	90.0	1834.00	TANG.	+6K, -2K	STRAIN, BIA		THROAT ASSY	
B08G8452A	90.0	1908.00	AXIAL	+/-2K	STRAIN, BIA		EXIT CONE	
B08G8453A	90.0	1908.00	TANG.	+6K, -2K	STRAIN, BIA		EXIT CONE	
B08G8460A	320.0	1511.00	AXIAL	+/-2K	STRAIN, BIA		AFT SEG	
B08G8461A	320.0	1511.00	TANG.	+6K, -2K	STRAIN, BIA		AFT SEG	
B08G8462A	285.0	1511.00	AXIAL	+/-2K	STRAIN, BIA		AFT SEG	
B08G8463A	285.0	1511.00	TANG.	+6K, -2K	STRAIN, BIA		AFT SEG	
B08G8464A	255.0	1511.00	AXIAL	+/-2K	STRAIN, BIA		AFT SEG	
B08G8465A	255.0	1511.00	TANG.	+6K, -2K	STRAIN, BIA		AFT SEG	
B08G8466A	220.0	1511.00	AXIAL	+/-2K	STRAIN, BIA		AFT SEG	
B08G8467A	220.0	1511.00	TANG.	+6K, -2K	STRAIN, BIA		AFT SEG	
SWITCHED WITH B08G8463A, DATA LOST CLIPPED								
SWITCHED WITH B08G8462A								
B07T8606A	205.0	486.40		0-400 deg	TEMP, SRM		FWD DOME	
B07T8607A	180.0	846.30		0-400 deg	TEMP, SRM	X	FWD SEG	BAD, DATA DROPOUT
B07T8608A	60.0	846.30		0-400 deg	TEMP, SRM	X	FWD SEG	
B07T8609A	300.0	846.30		0-400 deg	TEMP, SRM	X	FWD SEG	
B07T8610A	180.0	1486.30		0-400 deg	TEMP, SRM	X	AFT CTR SEG	
B07T8611A	60.0	1486.30		0-400 deg	TEMP, SRM	X	AFT CTR SEG	
B07T8612A	300.0	1486.30		0-400 deg	TEMP, SRM	X	AFT CTR SEG	
B07T8613A	180.0	1876.60		0-400 deg	TEMP, SRM		FIXED HOUSING	
B07T8614A	90.0	1876.60		0-400 deg	TEMP, SRM		FIXED HOUSING	
B07T8615A	0.0	1876.60		0-400 deg	TEMP, SRM		FIXED HOUSING	
B07T8616A	270.0	1876.60		0-400 deg	TEMP, SRM		FIXED HOUSING	
B07T8617A	180.0	1828.10		0-400 deg	TEMP, SRM		FIXED HOUSING	
B07T8618A	0.0	1828.10		0-400 deg	TEMP, SRM		NOSE ASSY	
B07T8619A	180.0	1905.00		-50 to 750	TEMP, SRM		NOSE ASSY	
B07T8620A	90.0	1845.00		-50 to 750	TEMP, SRM		EXIT CONE	
B07T8621A	270.0	1845.00		-50 to 750	TEMP, SRM		THROAT ASSY	
B07T8622A	0.0	1905.00		-50 to 750	TEMP, SRM		THROAT ASSY	
B07T8623A	180.0	1996.50		-50 to 750	TEMP, SRM		EXIT CONE	

APPENDIX B

TWR-17542 VOL IX

FLIGHT 3 DEVELOPMENT FLIGHT INSTRUMENTATION (DFI)

SH. NO B14

INST. NO	ANG LOC	STA	MEAS DIR	RANGE	MEAS TYPE	KSC INST	COMMENTS	INSTRUMENT CONDITION
B07T8624A	60.0	1996.50		-50 to 750	TEMP. SRM		EXIT CONE	
B07T8625A	300.0	1996.50		-50 to 750	TEMP. SRM		EXIT CONE	
B47P2300A	40.0	487.00		0-1000 psia	OPT		IGNITER	
B47P2301A	180.0	487.00		0-1000 psia	OPT		IGNITER	BAD, NOISY
B47P2302A	270.0	487.00		0-1000 psia	OPT		IGNITER	
B47P8310A	115.0	487.00		0-3000 psia	PRESSURE, IGNITER	CHAMBEIGNITER		

FLIGHT 3 DEVELOPMENT FLIGHT INSTRUMENTATION (DFI)

SH. NO B15

INST. NO	ANG LOC	STA	MEAS DIR	RANGE	MEAS TYPE	KSC INST	COMMENTS	INSTRUMENT CONDITION
=====								
LEFT RSRM								
B08D7160A	0.0	500.00	AXIAL	+/- 10 g's	VIB. SRB		USBI INSTALLED	
B08D7161A	0.0	500.00	TANG.	+/- 10 g's	VIB. SRB		USBI INSTALLED	
B08D7162A	0.0	500.00	RADIAL	+/- 10 g's	VIB. SRB		USBI INSTALLED	
B08D7164A	0.0	1159.50	AXIAL	+/- 10 g's	VIB. SRM		FWD CTR SEG	
B08D7165A	0.0	1159.50	TANG.	+/- 10 g's	VIB. SRM		FWD CTR SEG	
B08D7166A	0.0	1159.50	RADIAL	+/- 10 g's	VIB. SRM		FWD CTR SEG	
B08D7167A	0.0	1829.50	AXIAL	+/- 10 g's	VIB. SRM		AFT SEG	
B08D7168A	0.0	1829.50	TANG.	+/- 10 g's	VIB. SRM		AFT SEG	
B08D7169A	0.0	1829.50	RADIAL	+/- 10 g's	VIB. SRM		AFT SEG	
B08D7171A	85.0	1914.00	AXIAL	+/- 10 g's	VIB. SRM		EXIT CONE	
B08D7172A	85.0	1914.00	TANG.	+/- 10 g's	VIB. SRM		EXIT CONE	
B08D7173A	85.0	1914.00	RADIAL	+/- 10 g's	VIB. SRM		EXIT CONE	
B08D7174A	270.0	1914.00	TANG.	+/- 10 g's	VIB. SRM		EXIT CONE	
B08D7175A	0.0	839.50	AXIAL	+/- 10 g's	VIB. SRM		FWD SEG	
B08D7176A	0.0	839.50	TANG.	+/- 10 g's	VIB. SRM		FWD SEG	
B08D7177A	0.0	1479.50	AXIAL	+/- 10 g's	VIB. SRM		AFT CTR SEG	
B08D7178A	0.0	1479.50	TANG	+/- 10 g's	VIB. SRM		AFT CTR SEG	
B08D7179A	180.0	1479.50	TANG	+/- 10 g's	VIB. SRM		AFT CTR SEG	
=====								
B08G7259A	0.0	1330.00	AXIAL	+/-2K	STRAIN, BIAX		AFT CTR SEG	LOST AT 270 SEC.
B08G7260A	0.0	1330.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT CTR SEG	LOST AT 270 SEC.
B08G7261A	270.0	1330.00	AXIAL	+/-2K	STRAIN, BIAX		AFT CTR SEG	SWITCHED WITH B08G7262A, DATA LOST CLIPPED
B08G7262A	270.0	1330.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT CTR SEG	SWITCHED WITH B08G7261A
B08G7263A	180.0	1330.00	AXIAL	+/-2K	STRAIN, BIAX		AFT CTR SEG	
B08G7264A	180.0	1330.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT CTR SEG	
B08G7265A	95.0	1330.00	AXIAL	+/-2K	STRAIN, BIAX		AFT CTR SEG	LOST AT 340 SEC.
B08G7266A	95.0	1330.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT CTR SEG	
=====								
B08G7269A	N/A	611.48	HOOP	+6K, -2K	STRAIN, GIRTH		FWD SEG	SPIKE AT 320 AND 390 SEC.

APPENDIX B

TWR-17542 VOL IX

FLIGHT 3 DEVELOPMENT FLIGHT INSTRUMENTATION (DFI)

SH. NO B16

INST. NO	ANG LOC	MEAS DIR	RANGE	MEAS TYPE	KSC INST	COMMENTS	INSTRUMENT CONDITION
B08G7272A	N/A	771.48	+6K, -2K	STRAIN, GIRTH		FWD SEG	DATA SPIKE AT .20 AND .26 SEC.
B08G7273A	N/A	846.78	+6K, -2K	STRAIN, GIRTH	X	FWD SEG	
B08G7274A	N/A	848.53	+6K, -2K	STRAIN, GIRTH	X	FWD SEG	
B08G7275A	N/A	850.17	+6K, -2K	STRAIN, GIRTH	X	FWD CTR SEG	
B08G7276A	N/A	852.58	+6K, -2K	STRAIN, GIRTH	X	FWD CTR SEG	GAGE LOST AT 370 SEC.
B08G7277A	N/A	855.03	+6K, -2K	STRAIN, GIRTH		FWD CTR SEG	
B08G7278A	N/A	857.28	+6K, -2K	STRAIN, GIRTH		FWD CTR SEG	
B08G7279A	N/A	931.48	+6K, -2K	STRAIN, GIRTH		FWD CTR SEG	GAGE LOST AT VAB, WAIVED
B08G7282A	N/A	1091.48	+6K, -2K	STRAIN, GIRTH		FWD CTR SEG	SPIKE AT 320 AND 370 SEC.
B08G7283A	N/A	1166.78	+6K, -2K	STRAIN, GIRTH	X	FWD CTR SEG	
B08G7284A	N/A	1168.53	+6K, -2K	STRAIN, GIRTH	X	FWD CTR SEG	GAGE LOST AT VAB, WAIVED
B08G7285A	N/A	1170.17	+6K, -2K	STRAIN, GIRTH	X	AFT CTR SEG	
B08G7286A	N/A	1172.58	+6K, -2K	STRAIN, GIRTH	X	AFT CTR SEG	GAGE LOST AT VAB, WAIVED
B08G7287A	N/A	1175.03	+6K, -2K	STRAIN, GIRTH		AFT CTR SEG	SPIKE AT 320 AND 340 SEC.
B08G7288A	N/A	1177.28	+6K, -2K	STRAIN, GIRTH		AFT CTR SEG	GAGE LOST AT VAB, WAIVED
B08G7289A	N/A	1251.48	+6K, -2K	STRAIN, GIRTH		AFT CTR SEG	
B08G7292A	N/A	1411.48	+6K, -2K	STRAIN, GIRTH		AFT CTR SEG	GAGE LOST AT VAB, WAIVED
B08G7293A	N/A	1486.78	+6K, -2K	STRAIN, GIRTH	X	AFT CTR SEG	SPIKE AT 370 SEC.
B08G7294A	N/A	1488.53	+6K, -2K	STRAIN, GIRTH	X	AFT CTR SEG	GAGE LOST AT VAB, WAIVED
B08G7295A	N/A	1490.17	+6K, -2K	STRAIN, GIRTH	X	AFT SEG	GAGE LOST AT VAB, WAIVED
B08G7296A	N/A	1492.58	+6K, -2K	STRAIN, GIRTH	X	AFT SEG	GAGE LOST AT VAB, WAIVED
B08G7297A	N/A	1495.03	+6K, -2K	STRAIN, GIRTH		AFT SEG	GAGE LOST AT VAB, WAIVED
B08G7298A	N/A	1497.28	+6K, -2K	STRAIN, GIRTH		AFT SEG	SPIKE AT 370 SEC.
B08G7301A	N/A	1637.48	+6K, -2K	STRAIN, GIRTH		AFT SEG	
B08G7305A	N/A	1834.75	+6K, -2K	STRAIN, GIRTH	X	AFT SEG	
B08G7306A	N/A	1836.20	+6K, -2K	STRAIN, GIRTH	X	AFT SEG	
B08G7307A	N/A	1859.19	+6K, -2K	STRAIN, GIRTH		AFT DOME	SPIKE AT .13 SEC., LOST AT 300 SEC.
B08G7308A	N/A	1861.00	+6K, -2K	STRAIN, GIRTH		FIXED HOUSING	LOST AT 300 SEC.
B08G7310A	N/A	1875.65	+6K, -2K	STRAIN, GIRTH		FIXED HOUSING	LOST AT 300 SEC.
B08G7311A	N/A	1872.45	+6K, -2K	STRAIN, GIRTH		AFT DOME	BAD, NOISY
B08G7312A	N/A	1872.95	+6K, -2K	STRAIN, GIRTH		FIXED HOUSING	BAD, NOISY
B08G7313A	N/A	1874.85	+6K, -2K	STRAIN, GIRTH		AFT DOME	LOST AT 300 SEC.
B08G7314A	N/A	1875.65	+6K, -2K	STRAIN, GIRTH		AFT DOME	LOST AT 300 SEC.

APPENDIX B

TWR-17542 VOL IX

FLIGHT 3 DEVELOPMENT FLIGHT INSTRUMENTATION (DFI)

SH. NO B17

INST. NO	ANG LOC	STA	MEAS DIR	RANGE	MEAS TYPE	KSC INST	COMMENTS	INSTRUMENT CONDITION
B08G7315A	N/A	1876.25	HOOP	+6K, -2K	STRAIN, GIRTH		FIXED HOUSING	LOST AT 300 SEC.
B08G7316A	5.0	486.40	AXIAL	+/-2K	STRAIN, BIAx		FWD DOME	
B08G7317A	5.0	486.40	TANG.	+6K, -2K	STRAIN, BIAx		FWD DOME	
B08G7318A	0.0	556.48	AXIAL	+/-2K	STRAIN, BIAx		FWD SEG	
B08G7319A	0.0	556.48	TANG.	+6K, -2K	STRAIN, BIAx		FWD SEG	
B08G7320A	98.0	556.48	AXIAL	+/-2K	STRAIN, BIAx		FWD SEG	
B08G7321A	98.0	556.48	TANG.	+6K, -2K	STRAIN, BIAx		FWD SEG	
B08G7322A	180.0	556.48	AXIAL	+/-2K	STRAIN, BIAx		FWD SEG	
B08G7323A	180.0	556.48	TANG.	+6K, -2K	STRAIN, BIAx		FWD SEG	
B08G7324A	270.0	556.48	AXIAL	+/-2K	STRAIN, BIAx		FWD SEG	
B08G7325A	270.0	556.48	TANG.	+6K, -2K	STRAIN, BIAx		FWD SEG	
B08G7326A	0.0	876.48	AXIAL	+/-2K	STRAIN, BIAx		FWD CTR SEG	
B08G7327A	0.0	876.48	TANG.	+6K, -2K	STRAIN, BIAx		FWD CTR SEG	
B08G7328A	98.0	876.48	AXIAL	+/-2K	STRAIN, BIAx		FWD CTR SEG	
B08G7329A	98.0	876.48	TANG.	+6K, -2K	STRAIN, BIAx		FWD CTR SEG	
B08G7330A	180.0	876.48	AXIAL	+/-2K	STRAIN, BIAx		FWD CTR SEG	
B08G7331A	180.0	876.48	TANG.	+6K, -2K	STRAIN, BIAx		FWD CTR SEG	
B08G7332A	270.0	876.48	AXIAL	+/-2K	STRAIN, BIAx		FWD CTR SEG	
B08G7333A	270.0	876.48	TANG.	+6K, -2K	STRAIN, BIAx		FWD CTR SEG	
B08G7334A	0.0	1196.48	AXIAL	+/-2K	STRAIN, BIAx		AFT CTR SEG	
B08G7335A	0.0	1196.48	TANG.	+6K, -2K	STRAIN, BIAx		AFT CTR SEG	
B08G7336A	98.0	1196.48	AXIAL	+/-2K	STRAIN, BIAx		AFT CTR SEG	
B08G7337A	98.0	1196.48	TANG.	+6K, -2K	STRAIN, BIAx		AFT CTR SEG	
B08G7338A	180.0	1196.48	AXIAL	+/-2K	STRAIN, BIAx		AFT CTR SEG	
B08G7339A	180.0	1196.48	TANG.	+6K, -2K	STRAIN, BIAx		AFT CTR SEG	
B08G7340A	270.0	1196.48	AXIAL	+/-2K	STRAIN, BIAx		AFT CTR SEG	
B08G7341A	270.0	1196.48	TANG.	+6K, -2K	STRAIN, BIAx		AFT CTR SEG	
B08G7342A	0.0	1466.00	AXIAL	+/-2K	STRAIN, BIAx		AFT CTR SEG	
B08G7343A	0.0	1466.00	TANG.	+6K, -2K	STRAIN, BIAx		AFT CTR SEG	
B08G7344A	98.0	1466.00	AXIAL	+/-2K	STRAIN, BIAx		AFT CTR SEG	
B08G7345A	98.0	1466.00	TANG.	+6K, -2K	STRAIN, BIAx		AFT CTR SEG	
B08G7346A	180.0	1466.00	AXIAL	+/-2K	STRAIN, BIAx		AFT CTR SEG	

SPIKE AT 320 AND 370 SEC.

BAD, NOISY

LOST AT 250 SEC.
LOST AT 250 SEC.

APPENDIX B

TWR-17542 VOL IX

FLIGHT 3 DEVELOPMENT FLIGHT INSTRUMENTATION (DFI)

SH. NO B18

INST. NO	ANG LOC	STA	MEAS DIR	RANGE	MEAS TYPE	KSC INST	COMMENTS	INSTRUMENT CONDITION
B08G7347A	180.0	1466.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT CTR SEG	
B08G7348A	270.0	1466.00	AXIAL	+/-2K	STRAIN, BIAX		AFT CTR SEG	GAGE LOST AT VAB, WAIVED
B08G7349A	270.0	1466.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT CTR SEG	GAGE LOST AT VAB, WAIVED
B08G7368A	180.0	1497.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G7369A	180.0	1497.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B08G7370A	98.0	1497.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G7371A	98.0	1497.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B08G7372A	0.0	1497.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G7373A	0.0	1497.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B08G7374A	320.0	1497.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G7375A	320.0	1497.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	SWITCHED WITH B08G7375A
B08G7376A	300.0	1497.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	SWITCHED WITH B08G7374A
B08G7377A	300.0	1497.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B08G7378A	285.0	1497.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G7379A	285.0	1497.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B08G7380A	270.0	1497.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G7381A	270.0	1497.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B08G7382A	255.0	1497.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G7383A	255.0	1497.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B08G7384A	220.0	1497.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G7385A	220.0	1497.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B08G7386A	180.0	1501.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G7387A	180.0	1501.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B08G7388A	98.0	1501.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G7389A	98.0	1501.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B08G7390A	0.0	1501.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G7391A	0.0	1501.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B08G7392A	320.0	1501.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	SWITCHED WITH B08G7393A
B08G7393A	320.0	1501.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	SWITCHED WITH B08G7392A
B08G7394A	300.0	1501.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G7395A	300.0	1501.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	LOST AT 340 SEC.
B08G7396A	285.0	1501.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	GAGE LOST AT VAB, WAIVED
B08G7397A	285.0	1501.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	

APPENDIX B

TWR-17542 VOL IX

FLIGHT 3 DEVELOPMENT FLIGHT INSTRUMENTATION (DFI)

SH. NO B19

INST. NO	ANG LOC	STA	MEAS DIR	RANGE	MEAS TYPE	KSC INST	COMMENTS	INSTRUMENT CONDITION
B08G7398A	270.0	1501.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G7399A	270.0	1501.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B08G7400A	255.0	1501.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	GAGE LOST AT VAB, WAIVED
B08G7401A	255.0	1501.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	SWITCHED WITH B08G7400A
B08G7402A	220.0	1501.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G7403A	220.0	1501.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B08G7404A	0.0	1797.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G7405A	0.0	1797.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	GAGE LOST AT VAB, WAIVED
B08G7406A	98.0	1797.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G7407A	98.0	1797.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B08G7408A	180.0	1797.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G7409A	180.0	1797.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B08G7410A	270.0	1797.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G7411A	270.0	1797.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B08G7412A	0.0	1871.80	AXIAL	+/-2K	STRAIN, BIAX		FIXED HOUSING	LOST AT 320 SEC.
B08G7413A	0.0	1871.80	TANG.	+6K, -2K	STRAIN, BIAX		FIXED HOUSING	BAD, NOISY
B08G7415A	0.0	1874.18	TANG.	+6K, -2K	STRAIN, BIAX		AFT DOME	
B08G7416A	0.0	1874.18	AXIAL	+/-2K	STRAIN, BIAX		AFT DOME	LOST AT 320 SEC.
B08G7417A	90.0	1871.80	AXIAL	+/-2K	STRAIN, BIAX		FIXED HOUSING	
B08G7418A	90.0	1871.80	TANG.	+6K, -2K	STRAIN, BIAX		FIXED HOUSING	
B08G7420A	90.0	1874.18	TANG.	+6K, -2K	STRAIN, BIAX		AFT DOME	
B08G7421A	90.0	1874.18	AXIAL	+/-2K	STRAIN, BIAX		AFT DOME	
B08G7422A	180.0	1871.80	AXIAL	+/-2K	STRAIN, BIAX		FIXED HOUSING	
B08G7423A	180.0	1871.80	TANG.	+6K, -2K	STRAIN, BIAX		FIXED HOUSING	BAD, NOISY
B08G7425A	180.0	1874.18	TANG.	+6K, -2K	STRAIN, BIAX		AFT DOME	
B08G7426A	180.0	1874.18	AXIAL	+/-2K	STRAIN, BIAX		AFT DOME	LOST AT 320 SEC.
B08G7427A	270.0	1871.80	AXIAL	+/-2K	STRAIN, BIAX		FIXED HOUSING	
B08G7428A	270.0	1871.80	TANG.	+6K, -2K	STRAIN, BIAX		FIXED HOUSING	
B08G7430A	270.0	1874.18	TANG.	+6K, -2K	STRAIN, BIAX		AFT DOME	
B08G7431A	270.0	1874.18	AXIAL	+/-2K	STRAIN, BIAX		AFT DOME	LOST AT 320 SEC.
B08G7432A	90.0	1849.00	AXIAL	+/-2K	STRAIN, BIAX		FLEX BEARING	LOST AT 320 SEC.
B08G7433A	90.0	1849.00	TANG.	+6K, -2K	STRAIN, BIAX		FLEX BEARING	LOST AT 320 SEC.
B08G7434A	90.0	1829.20	AXIAL	+/-2K	STRAIN, BIAX		NOSE ASSY	LOST AT 320 SEC.

FLIGHT 3 DEVELOPMENT FLIGHT INSTRUMENTATION (DFI)

SH. NO 820

INST. NO	ANG LOC	STA	MEAS DIR	RANGE	MEAS TYPE	KSC INST	COMMENTS	INSTRUMENT CONDITION
B0867435A	90.0	1829.20	TANG.	+6K, -2K	STRAIN, BIA		NOSE ASSY	
B0867448A	90.0	1865.00	AXIAL	+/-2K	STRAIN, BIA		FWD EXIT CONE	
B0867449A	90.0	1865.00	TANG.	+6K, -2K	STRAIN, BIA		FWD EXIT CONE	
B0867450A	90.0	1834.00	AXIAL	+/-2K	STRAIN, BIA		THROAT ASSY	GAGE LOST AT VAB, WAIVED
B0867451A	90.0	1834.00	TANG.	+6K, -2K	STRAIN, BIA		THROAT ASSY	
B0867452A	90.0	1908.00	AXIAL	+/-2K	STRAIN, BIA		EXIT CONE	
B0867453A	90.0	1908.00	TANG.	+6K, -2K	STRAIN, BIA		EXIT CONE	
B0867460A	220.0	1511.00	AXIAL	+/-2K	STRAIN, BIA		AFT SEG	GAGE LOST IN FLIGHT
B0867461A	220.0	1511.00	TANG.	+6K, -2K	STRAIN, BIA		AFT SEG	GAGE LOST IN FLIGHT
B0867462A	255.0	1511.00	AXIAL	+/-2K	STRAIN, BIA		AFT SEG	
B0867463A	255.0	1511.00	TANG.	+6K, -2K	STRAIN, BIA		AFT SEG	
B0867464A	285.0	1511.00	AXIAL	+/-2K	STRAIN, BIA		AFT SEG	GAGE LOST AT VAB, WAIVED
B0867465A	285.0	1511.00	TANG.	+6K, -2K	STRAIN, BIA		AFT SEG	
B0867466A	320.0	1511.00	AXIAL	+/-2K	STRAIN, BIA		AFT SEG	
B0867467A	320.0	1511.00	TANG.	+6K, -2K	STRAIN, BIA		AFT SEG	GAGE LOST IN FLIGHT
B07P7390A	349.0	763.50		0-10 psia	PRESS, SRM		FWD SEG	
B07P7391A	319.0	763.50		0-10 psia	PRESS, SRM		FWD SEG	
B07P7392A	289.0	763.50		0-10 psia	PRESS, SRM		FWD SEG	
B07P7393A	259.0	763.50		0-10 psia	PRESS, SRM		FWD SEG	
B07P7394A	229.0	763.50		0-10 psia	PRESS, SRM		FWD SEG	
B07P7395A	199.0	763.50		0-10 psia	PRESS, SRM		FWD SEG	
B07P7396A	169.0	763.50		0-10 psia	PRESS, SRM		FWD SEG	
B07P7397A	139.0	763.50		0-10 psia	PRESS, SRM		FWD SEG	
B07P7398A	109.0	763.50		0-10 psia	PRESS, SRM		FWD SEG	
B07P7399A	79.0	763.50		0-10 psia	PRESS, SRM		FWD SEG	GAGE LOST IN FLIGHT
B07P7400A	49.0	763.50		0-10 psia	PRESS, SRM		FWD SEG	
B07P7401A	19.0	763.50		0-10 psia	PRESS, SRM		FWD SEG	
B07T7606A	205.0	486.40		0-400 deg	TEMP, SRM		FWD DOME	
B07T7607A	0.0	846.30		0-400 deg	TEMP. SRM	X	FWD SEG	
B07T7608A	120.0	846.30		0-400 deg	TEMP. SRM	X	FWD SEG	
B07T7609A	240.0	846.30		0-400 deg	TEMP. SRM	X	FWD SEG	

APPENDIX B

TWR-17542 VOL IX

FLIGHT 3 DEVELOPMENT FLIGHT INSTRUMENTATION (DFI)

SH. NO B21

INST. NO	ANG LOC	MEAS STA	MEAS DIR	RANGE	MEAS TYPE	KSC INST	COMMENTS	INSTRUMENT CONDITION
B0777610A	0.0	1486.30		0-400 deg	TEMP. SRM	X	AFT CTR SEG	
B0777611A	120.0	1486.30		0-400 deg	TEMP. SRM	X	AFT CTR SEG	
B0777612A	240.0	1486.30		0-400 deg	TEMP. SRM	X	AFT CTR SEG	
B0777613A	0.0	1876.60		0-400 deg	TEMP. SRM		FIXED HOUSING	
B0777614A	90.0	1876.60		0-400 deg	TEMP. SRM		FIXED HOUSING	
B0777615A	180.0	1876.60		0-400 deg	TEMP. SRM		FIXED HOUSING	
B0777616A	270.0	1876.60		0-400 deg	TEMP. SRM		FIXED HOUSING	
B0777617A	0.0	1828.10		0-400 deg	TEMP. SRM		NOSE ASSY	
B0777618A	180.0	1828.10		-50 TO 750	TEMP. SRM		NOSE ASSY	
B0777619A	0.0	1905.00		-50 TO 750	TEMP. SRM		EXIT CONE	
B0777620A	90.0	1845.00		-50 TO 750	TEMP. SRM		THROAT ASSY	
B0777621A	270.0	1845.00		-50 TO 750	TEMP. SRM		THROAT ASSY	
B0777622A	180.0	1905.00		-50 TO 750	TEMP. SRM		EXIT CONE	
B0777623A	0.0	1996.50		-50 TO 750	TEMP. SRM		EXIT CONE	
B0777624A	120.0	1996.50		-50 TO 750	TEMP. SRM		EXIT CONE	
B0777625A	240.0	1996.50		-50 TO 750	TEMP. SRM		EXIT CONE	
B47P1300A	40.0	487.00		0-1000 psia	OPT		IGNITER	
B47P1301A	180.0	487.00		0-1000 psia	OPT		IGNITER	
B47P1302A	270.0	487.00		0-1000 psia	OPT		IGNITER	
B47P7310A	115.0	487.00		0-3000 psi	APRESSURE, IGNITER		CHAMBEIGNITER	
RIGHT RSRM								
B0808151A	180.0	487.00	AXIAL	+/-400 g's	VIB. SRM		FWD DOME	
B0808152A	180.0	487.00	RADIAL	+/-400 g's	VIB. SRM		FWD DOME	
B0808153A	180.0	487.00	TANG	+/-400 g's	VIB. SRM		FWD DOME	
B0808160A	0.0	500.00	AXIAL	+/- 10 g's	VIB. SRB		USBI INSTALLED	
B0808161A	0.0	500.00	TANG.	+/- 10 g's	VIB. SRB		USBI INSTALLED	
B0808163A	180.0	500.00	TANG.	+/- 10 g's	VIB. SRB		USBI INSTALLED	
B0808164A	0.0	1159.50	AXIAL	+/- 10 g's	VIB. SRM		FWD CTR SEG	
B0808165A	0.0	1159.50	TANG.	+/- 10 g's	VIB. SRM		FWD CTR SEG	

GAGE LOST AT VAB, WAIVED

BAD, NOISY

FLIGHT 3 DEVELOPMENT FLIGHT INSTRUMENTATION (DFI)

SH. NO B22

INST. NO	ANG LOC	MEAS STA	MEAS DIR	RANGE	MEAS TYPE	KSC INST	COMMENTS	INSTRUMENT CONDITION
B0808166A	0.0	1159.50	RADIAL	+/- 10 g's	VIB. SRM			FWD CTR SEG
B0808167A	0.0	1829.50	AXIAL	+/- 10 g's	VIB. SRM			AFT SEG
B0808168A	0.0	1829.50	TANG.	+/- 10 g's	VIB. SRM			AFT SEG
B0808170A	180.0	1829.50	RADIAL	+/- 10 g's	VIB. SRM			AFT SEG
B0808171A	85.0	1914.00	AXIAL	+/- 10 g's	VIB. SRM			EXIT CONE
B0808172A	85.0	1914.00	TANG.	+/- 10 g's	VIB. SRM			EXIT CONE
B0808173A	85.0	1914.00	RADIAL	+/- 10 g's	VIB. SRM			EXIT CONE
B0808174A	270.0	1914.00	TANG.	+/- 10 g's	VIB. SRM			EXIT CONE
B0808175A	0.0	839.50	AXIAL	+/- 10 g's	VIB. SRM			FWD SEG
B0808176A	0.0	839.50	TANG.	+/- 10 g's	VIB. SRM			FWD SEG
B0808177A	0.0	1479.50	AXIAL	+/- 10 g's	VIB. SRM			AFT CTR SEG
B0808178A	0.0	1479.50	TANG.	+/- 10 g's	VIB. SRM			AFT CTR SEG
B0808179A	180.0	1479.50	TANG.	+/- 10 g's	VIB. SRM			AFT CTR SEG
GAGE LOST AT VAB, WAIVED								
B08G8251A	0.0	670.00	AXIAL	+/-2K	STRAIN, MEMBRANE, BIA			FWD SEG
B08G8252A	0.0	670.00	TANG.	-2K/+6K	STRAIN, MEMBRANE, BIA			FWD SEG
B08G8253A	85.0	670.00	AXIAL	+/-2K	STRAIN, MEMBRANE, BIA			FWD SEG
B08G8254A	85.0	670.00	TANG.	-2K/+6K	STRAIN, MEMBRANE, BIA			FWD SEG
B08G8255A	180.0	670.00	AXIAL	+/-2K	STRAIN, MEMBRANE, BIA			FWD SEG
B08G8256A	180.0	670.00	TANG.	-2K/+6K	STRAIN, MEMBRANE, BIA			FWD SEG
B08G8257A	270.0	670.00	AXIAL	+/-2K	STRAIN, MEMBRANE, BIA			FWD SEG
B08G8258A	270.0	670.00	TANG.	-2K/+6K	STRAIN, MEMBRANE, BIA			FWD SEG
B08G8259A	180.0	1330.00	AXIAL	+/-2K	STRAIN, BIA			AFT CTR SEG
B08G8260A	180.0	1330.00	TANG.	+6K, -2K	STRAIN, BIA			AFT CTR SEG
B08G8261A	270.0	1330.00	AXIAL	+/-2K	STRAIN, BIA			AFT CTR SEG
B08G8262A	270.0	1330.00	TANG.	+6K, -2K	STRAIN, BIA			AFT CTR SEG
B08G8263A	0.0	1330.00	AXIAL	+/-2K	STRAIN, BIA			AFT CTR SEG
B08G8264A	0.0	1330.00	TANG.	+6K, -2K	STRAIN, BIA			AFT CTR SEG
B08G8265A	85.0	1330.00	AXIAL	+/-2K	STRAIN, BIA			AFT CTR SEG
B08G8266A	85.0	1330.00	TANG.	+6K, -2K	STRAIN, BIA			AFT CTR SEG
GAGE LOST AT VAB, WAIVED								
B08G8269A	N/A	611.48		+6K, -2K	STRAIN, GIRTH			FWD SEG
B08G8272A	N/A	771.48		+6K, -2K	STRAIN, GIRTH			FWD SEG

APPENDIX B

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FLIGHT 3 DEVELOPMENT FLIGHT INSTRUMENTATION (DF1)

SH. NO B23

INST. NO	ANG LOC	STA	MEAS DIR	RANGE	MEAS TYPE	KSC INST	COMMENTS	INSTRUMENT CONDITION
B08G8273A	N/A	846.78		+6K, -2K	STRAIN, GIRTH	X	FWD SEG	STRAIN LAGS PRESSURE CURVE BY .25 SEC.
B08G8274A	N/A	848.53		+6K, -2K	STRAIN, GIRTH	X	FWD SEG	GAGE LOST AT VAB, WAIVED
B08G8275A	N/A	850.17		+6K, -2K	STRAIN, GIRTH	X	FWD CTR SEG	STRAIN LAGS PRESSURE CURVE BY .25 SEC.
B08G8276A	N/A	852.58		+6K, -2K	STRAIN, GIRTH	X	FWD CTR SEG	STRAIN LAGS PRESSURE CURVE BY .25 SEC.
B08G8277A	N/A	855.03		+6K, -2K	STRAIN, GIRTH		FWD CTR SEG	STRAIN LAGS PRESSURE CURVE BY .25 SEC.
B08G8278A	N/A	857.28		+6K, -2K	STRAIN, GIRTH		FWD CTR SEG	GAGE LOST AT VAB, WAIVED
B08G8279A	N/A	931.48		+6K, -2K	STRAIN, GIRTH		FWD CTR SEG	SPIKE AT .21 SEC.
B08G8282A	N/A	1091.48		+6K, -2K	STRAIN, GIRTH		FWD CTR SEG	SPIKE AT .21 SEC.
B08G8283A	N/A	1166.78		+6K, -2K	STRAIN, GIRTH	X	FWD CTR SEG	STRAIN LAGS PRESSURE CURVE BY .25 SEC.
B08G8284A	N/A	1168.53		+6K, -2K	STRAIN, GIRTH	X	FWD CTR SEG	GAGE LOST AT VAB, WAIVED
B08G8285A	N/A	1170.17		+6K, -2K	STRAIN, GIRTH	X	AFT CTR SEG	STRAIN LAGS PRESSURE CURVE BY .25 SEC.
B08G8286A	N/A	1172.58		+6K, -2K	STRAIN, GIRTH	X	AFT CTR SEG	STRAIN LAGS PRESSURE CURVE BY .25 SEC.
B08G8287A	N/A	1175.03		+6K, -2K	STRAIN, GIRTH		AFT CTR SEG	SPIKE AT .25 SEC.
B08G8288A	N/A	1177.28		+6K, -2K	STRAIN, GIRTH		AFT CTR SEG	SPIKE AT .25 SEC.
B08G8289A	N/A	1251.48		+6K, -2K	STRAIN, GIRTH		AFT CTR SEG	SPIKE AT .30 SEC.
B08G8292A	N/A	1411.48		+6K, -2K	STRAIN, GIRTH		AFT CTR SEG	
B08G8293A	N/A	1486.78		+6K, -2K	STRAIN, GIRTH	X	AFT CTR SEG	GAGE LOST AT VAB, WAIVED
B08G8294A	N/A	1488.53		+6K, -2K	STRAIN, GIRTH	X	AFT CTR SEG	GAGE LOST AT VAB, WAIVED
B08G8295A	N/A	1490.17		+6K, -2K	STRAIN, GIRTH	X	AFT SEG	SPIKE AT .30 SEC.
B08G8296A	N/A	1492.58		+6K, -2K	STRAIN, GIRTH		AFT SEG	SPIKE AT .30 SEC.
B08G8297A	N/A	1495.03		+6K, -2K	STRAIN, GIRTH		AFT SEG	SPIKE AT .30 SEC.
B08G8298A	N/A	1497.28		+6K, -2K	STRAIN, GIRTH		AFT SEG	SPIKE AT .30 SEC.
B08G8301A	N/A	1637.48		+6K, -2K	STRAIN, GIRTH		AFT SEG	SPIKE AT .30 SEC.
B08G8305A	N/A	1834.75		+6K, -2K	STRAIN, GIRTH	X	AFT SEG	GAGE LOST AT VAB, WAIVED
B08G8306A	N/A	1836.20		+6K, -2K	STRAIN, GIRTH	X	AFT SEG	GAGE LOST AT VAB, WAIVED
B08G8307A	N/A	1859.19		+6K, -2K	STRAIN, GIRTH		AFT DOME	LOST AT 300 SEC.
B08G8308A	N/A	1861.00		+6K, -2K	STRAIN, GIRTH		FIXED HOUSING	BAD, NOISY
B08G8310A	N/A	1875.65		+6K, -2K	STRAIN, GIRTH		FIXED HOUSING	LOST AT 300 SEC.
B08G8311A	N/A	1872.45		+6K, -2K	STRAIN, GIRTH		AFT DOME	LOST AT 300 SEC.
B08G8312A	N/A	1872.95		+6K, -2K	STRAIN, GIRTH		FIXED HOUSING	LOST AT 300 SEC.
B08G8313A	N/A	1874.85		+6K, -2K	STRAIN, GIRTH		AFT DOME	
B08G8314A	N/A	1875.65		+6K, -2K	STRAIN, GIRTH		AFT DOME	LOST AT 300 SEC.
B08G8315A	N/A	1876.25		+6K, -2K	STRAIN, GIRTH		FIXED HOUSING	LOST AT 300 SEC.

APPENDIX B

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FLIGHT 3 DEVELOPMENT FLIGHT INSTRUMENTATION (DFI)

SH. NO B24

INST. NO	ANG LOC	STA	MEAS DIR	RANGE	MEAS TYPE	KSC INST	COMMENTS	INSTRUMENT CONDITION
B08G8316A	185.0	486.40	AXIAL	+/-2K	STRAIN, BIAX		FWD DOME	
B08G8317A	185.0	486.40	TANG.	+6K, -2K	STRAIN, BIAX		FWD DOME	
B08G8318A	180.0	556.48	AXIAL	+/-2K	STRAIN, BIAX		FWD SEG	
B08G8319A	180.0	556.48	TANG.	+6K, -2K	STRAIN, BIAX		FWD SEG	
B08G8320A	82.0	556.48	AXIAL	+/-2K	STRAIN, BIAX		FWD SEG	
B08G8321A	82.0	556.48	TANG.	+6K, -2K	STRAIN, BIAX		FWD SEG	
B08G8322A	0.0	556.48	AXIAL	+/-2K	STRAIN, BIAX		FWD SEG	
B08G8323A	0.0	556.48	TANG.	+6K, -2K	STRAIN, BIAX		FWD SEG	
B08G8324A	270.0	556.48	AXIAL	+/-2K	STRAIN, BIAX		FWD SEG	
B08G8325A	270.0	556.48	TANG.	+6K, -2K	STRAIN, BIAX		FWD SEG	
B08G8326A	180.0	876.48	AXIAL	+/-2K	STRAIN, BIAX		FWD CTR SEG	
B08G8327A	180.0	876.48	TANG.	+6K, -2K	STRAIN, BIAX		FWD CTR SEG	
B08G8328A	82.0	876.48	AXIAL	+/-2K	STRAIN, BIAX		FWD CTR SEG	
B08G8329A	82.0	876.48	TANG.	+6K, -2K	STRAIN, BIAX		FWD CTR SEG	
B08G8330A	0.0	876.48	AXIAL	+/-2K	STRAIN, BIAX		FWD CTR SEG	
B08G8331A	0.0	876.48	TANG.	+6K, -2K	STRAIN, BIAX		FWD CTR SEG	
B08G8332A	270.0	876.48	AXIAL	+/-2K	STRAIN, BIAX		FWD CTR SEG	
B08G8333A	270.0	876.48	TANG.	+6K, -2K	STRAIN, BIAX		FWD CTR SEG	
B08G8334A	180.0	1196.48	AXIAL	+/-2K	STRAIN, BIAX		AFT CTR SEG	
B08G8335A	180.0	1196.48	TANG.	+6K, -2K	STRAIN, BIAX		AFT CTR SEG	
B08G8336A	82.0	1196.48	AXIAL	+/-2K	STRAIN, BIAX		AFT CTR SEG	
B08G8337A	82.0	1196.48	TANG.	+6K, -2K	STRAIN, BIAX		AFT CTR SEG	
B08G8338A	0.0	1196.48	AXIAL	+/-2K	STRAIN, BIAX		AFT CTR SEG	
B08G8339A	0.0	1196.48	TANG.	+6K, -2K	STRAIN, BIAX		AFT CTR SEG	
B08G8340A	270.0	1196.48	AXIAL	+/-2K	STRAIN, BIAX		AFT CTR SEG	
B08G8341A	270.0	1196.48	TANG.	+6K, -2K	STRAIN, BIAX		AFT CTR SEG	
B08G8342A	180.0	1466.00	AXIAL	+/-2K	STRAIN, BIAX		AFT CTR SEG	
B08G8343A	180.0	1466.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT CTR SEG	
B08G8344A	82.0	1466.00	AXIAL	+/-2K	STRAIN, BIAX		AFT CTR SEG	
B08G8345A	82.0	1466.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT CTR SEG	
B08G8346A	0.0	1466.00	AXIAL	+/-2K	STRAIN, BIAX		AFT CTR SEG	
B08G8347A	0.0	1466.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT CTR SEG	

APPENDIX B

TWR-17542 VOL IX

FLIGHT 3 DEVELOPMENT FLIGHT INSTRUMENTATION (DFI)

SH. NO B25

INST. NO	ANG LOC	STA	MEAS DIR	RANGE	MEAS TYPE	KSC INST	COMMENTS	INSTRUMENT CONDITION
B08G8348A	270.0	1466.00	AXIAL	+/-2K	STRAIN, BIAX		AFT CTR SEG	
B08G8349A	270.0	1466.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT CTR SEG	
B08G8368A	0.0	1497.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G8369A	0.0	1497.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B08G8370A	82.0	1497.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G8371A	82.0	1497.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B08G8372A	180.0	1497.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G8373A	180.0	1497.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B08G8374A	220.0	1497.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G8375A	220.0	1497.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B08G8376A	240.0	1497.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G8377A	240.0	1497.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B08G8378A	255.0	1497.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G8379A	255.0	1497.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B08G8380A	270.0	1497.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G8381A	270.0	1497.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B08G8382A	285.0	1497.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G8383A	285.0	1497.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B08G8384A	320.0	1497.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G8385A	320.0	1497.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B08G8386A	0.0	1501.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G8387A	0.0	1501.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B08G8388A	82.0	1501.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G8389A	82.0	1501.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B08G8390A	180.0	1501.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G8391A	180.0	1501.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B08G8392A	220.0	1501.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G8393A	220.0	1501.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B08G8394A	240.0	1501.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G8395A	240.0	1501.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B08G8396A	255.0	1501.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B08G8397A	255.0	1501.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B08G8398A	270.0	1501.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	

APPENDIX B

TWR-17542 VOL IX

FLIGHT 3 DEVELOPMENT FLIGHT INSTRUMENTATION (DFI)

SH. NO B26

INST. NO	ANG LOC	STA	MEAS DIR	RANGE	MEAS TYPE	KSC INST	COMMENTS	INSTRUMENT CONDITION
B0868399A	270.0	1501.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B0868400A	285.0	1501.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B0868401A	285.0	1501.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B0868402A	320.0	1501.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B0868403A	320.0	1501.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B0868404A	180.0	1797.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B0868405A	180.0	1797.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B0868406A	82.0	1797.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B0868407A	82.0	1797.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B0868408A	0.0	1797.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B0868409A	0.0	1797.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B0868410A	270.0	1797.00	AXIAL	+/-2K	STRAIN, BIAX		AFT SEG	
B0868411A	270.0	1797.00	TANG.	+6K, -2K	STRAIN, BIAX		AFT SEG	
B0868412A	180.0	1871.80	AXIAL	+/-2K	STRAIN, BIAX		FIXED HOUSING	
B0868413A	180.0	1871.80	TANG.	+6K, -2K	STRAIN, BIAX		FIXED HOUSING	
B0868415A	180.0	1874.18	TANG.	+6K, -2K	STRAIN, BIAX		AFT DOME	
B0868416A	180.0	1874.18	AXIAL	+/-2K	STRAIN, BIAX		AFT DOME	
B0868417A	90.0	1871.80	AXIAL	+/-2K	STRAIN, BIAX		FIXED HOUSING	
B0868418A	90.0	1871.80	TANG.	+6K, -2K	STRAIN, BIAX		FIXED HOUSING	
B0868420A	90.0	1874.18	TANG.	+6K, -2K	STRAIN, BIAX		FIXED HOUSING	
B0868421A	90.0	1874.18	AXIAL	+/-2K	STRAIN, BIAX		AFT DOME	
B0868422A	0.0	1871.80	AXIAL	+/-2K	STRAIN, BIAX		AFT DOME	BAD, NOISY
B0868423A	0.0	1871.80	TANG.	+6K, -2K	STRAIN, BIAX		FIXED HOUSING	
B0868425A	0.0	1874.18	TANG.	+6K, -2K	STRAIN, BIAX		FIXED HOUSING	
B0868426A	0.0	1874.18	AXIAL	+/-2K	STRAIN, BIAX		AFT DOME	
B0868427A	270.0	1871.00	AXIAL	+/-2K	STRAIN, BIAX		FIXED HOUSING	
B0868428A	270.0	1871.00	TANG.	+6K, -2K	STRAIN, BIAX		FIXED HOUSING	
B0868430A	270.0	1874.18	TANG.	+6K, -2K	STRAIN, BIAX		AFT DOME	
B0868431A	270.0	1874.18	AXIAL	+/-2K	STRAIN, BIAX		AFT DOME	
B0868432A	90.0	1849.00	AXIAL	+/-2K	STRAIN, BIAX		FLEX BEARING	LOST AT 310 SEC.
B0868433A	90.0	1849.00	TANG.	+6K, -2K	STRAIN, BIAX		FLEX BEARING	
B0868434A	90.0	1829.20	AXIAL	+/-2K	STRAIN, BIAX		NOSE ASSY	
B0868435A	90.0	1829.20	TANG.	+6K, -2K	STRAIN, BIAX		NOSE ASSY	

APPENDIX B

TWR-17542 VOL IX

FLIGHT 3 DEVELOPMENT FLIGHT INSTRUMENTATION (DFI)

SH. NO B27

INST. NO	ANG LOC	MEAS DIR	RANGE	MEAS TYPE	KSC INST	COMMENTS	INSTRUMENT CONDITION
B08G8448A	90.0	1865.00	AXIAL	+/-2K	STRAIN, BIAX	FWD EXIT CONE	
B08G8449A	90.0	1865.00	TANG.	+6K, -2K	STRAIN, BIAX	FWD EXIT CONE	
B08G8450A	90.0	1834.00	AXIAL	+/-2K	STRAIN, BIAX	THROAT ASSY	
B08G8451A	90.0	1834.00	TANG.	+6K, -2K	STRAIN, BIAX	THROAT ASSY	
B08G8452A	90.0	1908.00	AXIAL	+/-2K	STRAIN, BIAX	EXIT CONE	
B08G8453A	90.0	1908.00	TANG.	+6K, -2K	STRAIN, BIAX	EXIT CONE	
B08G8460A	320.0	1511.00	AXIAL	+/-2K	STRAIN, BIAX	AFT SEG	
B08G8461A	320.0	1511.00	TANG.	+6K, -2K	STRAIN, BIAX	AFT SEG	
B08G8462A	285.0	1511.00	AXIAL	+/-2K	STRAIN, BIAX	AFT SEG	
B08G8463A	285.0	1511.00	TANG.	+6K, -2K	STRAIN, BIAX	AFT SEG	
B08G8464A	255.0	1511.00	AXIAL	+/-2K	STRAIN, BIAX	AFT SEG	
B08G8465A	255.0	1511.00	TANG.	+6K, -2K	STRAIN, BIAX	AFT SEG	
B08G8466A	220.0	1511.00	AXIAL	+/-2K	STRAIN, BIAX	AFT SEG	
B08G8467A	220.0	1511.00	TANG.	+6K, -2K	STRAIN, BIAX	AFT SEG	
SWITCHED WITH B08G8463A, DATA LOST CLIPPED SWITCHED WITH B08G8462A							
B07T8606A	205.0	486.40		0-400 deg	TEMP, SRM	FWD DOME	
B07T8607A	180.0	846.30		0-400 deg	TEMP. SRM	FWD SEG	
B07T8608A	60.0	846.30		0-400 deg	TEMP. SRM	FWD SEG	
B07T8609A	300.0	846.30		0-400 deg	TEMP. SRM	FWD SEG	
B07T8610A	180.0	1486.30		0-400 deg	TEMP. SRM	AFT CTR SEG	
B07T8611A	60.0	1486.30		0-400 deg	TEMP. SRM	AFT CTR SEG	
B07T8612A	300.0	1486.30		0-400 deg	TEMP. SRM	AFT CTR SEG	
B07T8613A	180.0	1876.60		0-400 deg	TEMP. SRM	FIXED HOUSING	
B07T8614A	90.0	1876.60		0-400 deg	TEMP. SRM	FIXED HOUSING	
B07T8615A	0.0	1876.60		0-400 deg	TEMP. SRM	FIXED HOUSING	
B07T8616A	270.0	1876.60		0-400 deg	TEMP. SRM	FIXED HOUSING	
B07T8617A	180.0	1828.10		0-400 deg	TEMP. SRM	FIXED HOUSING	
B07T8618A	0.0	1828.10		-50 to 750	TEMP. SRM	NOSE ASSY	
B07T8619A	180.0	1905.00		-50 to 750	TEMP. SRM	NOSE ASSY	
B07T8620A	90.0	1845.00		-50 to 750	TEMP. SRM	EXIT CONE	
B07T8621A	270.0	1845.00		-50 to 750	TEMP. SRM	THROAT ASSY	
B07T8622A	0.0	1905.00		-50 to 750	TEMP. SRM	THROAT ASSY	
B07T8623A	180.0	1996.50		-50 to 750	TEMP. SRM	EXIT CONE	

APPENDIX B

TWR-17542 VOL IX

FLIGHT 3 DEVELOPMENT FLIGHT INSTRUMENTATION (DFI)

SH. NO 828

INST.NO	ANG LOC	STA	MEAS DIR	RANGE	MEAS TYPE	KSC INST	COMMENTS	INSTRUMENT CONDITION
B07T8624A	60.0	1996.50		-50 to 750	TEMP. SRM		EXIT CONE	
B07T8625A	300.0	1996.50		-50 to 750	TEMP. SRM		EXIT CONE	
B47P2300A	40.0	487.00		0-1000 psia	OPT		IGNITER	
B47P2301A	180.0	487.00		0-1000 psia	OPT		IGNITER	BAD, NOISY
B47P2302A	270.0	487.00		0-1000 psia	OPT		IGNITER	
B47P8310A	115.0	487.00		0-3000 psia	PRESSURE, IGNITER	CHAMBEIGNITER		

APPENDIX C
GFI Instrumentation List

FLIGHT 3 GROUND ENVIRONMENTAL INSTRUMENTATION (GEI)

SH. NO. C1

INST. NO.	ANG. LOC.	STATION	RANGE	COMMENTS	INSTRUMENTATION CONDITION
=====					
LEFT RSRM					
B06T7003A	270	534.5	+/-200 deg	FWD SEG	
B06T7004A	45	694.5	+/-200 deg	FWD SEG	
B06T7005A	135	694.5	+/-200 deg	FWD SEG	
B06T7006A	325	694.5	+/-200 deg	FWD SEG	
B06T7007A	270	694.5	+/-200 deg	FWD SEG	
B06T7008A	215	694.5	+/-200 deg	FWD SEG	
B06T7009A	90	778.98	+/-200 deg	FWD SEG (TUNNEL)	
B06T7010A	45	931.48	+/-200 deg	FWD/CTR SEG	
B06T7011A	135	931.48	+/-200 deg	FWD/CTR SEG	
B06T7012A	325	931.48	+/-200 deg	FWD/CTR SEG	
B06T7013A	270	931.48	+/-200 deg	FWD/CTR SEG	
B06T7014A	215	931.48	+/-200 deg	FWD/CTR SEG	
B06T7015A	45	1091.48	+/-200 deg	FWD/CTR SEG	
B06T7016A	135	1091.48	+/-200 deg	FWD/CTR SEG	
B06T7017A	325	1091.48	+/-200 deg	FWD/CTR SEG	
B06T7018A	270	1091.48	+/-200 deg	FWD/CTR SEG	
B06T7019A	215	1091.48	+/-200 deg	FWD/CTR SEG	
B06T7020A	90	1258.98	+/-200 deg	AFT/CTR SEG(TUNNEL)	
B06T7021A	45	1411.48	+/-200 deg	AFT/CTR SEG	
B06T7022A	135	1411.48	+/-200 deg	AFT/CTR SEG	
B06T7023A	325	1411.48	+/-200 deg	AFT/CTR SEG	
B06T7024A	270	1411.48	+/-200 deg	AFT/CTR SEG	
B06T7025A	215	1411.48	+/-200 deg	AFT/CTR SEG	
B06T7026A	220	1511	+/-200 deg	ET RING	
B06T7027A	274	1511	+/-200 deg	ET RING	
B06T7028A	320	1511	+/-200 deg	ET RING	
B06T7029A	45	1535	+/-200 deg	AFT SEG	
B06T7030A	135	1535	+/-200 deg	AFT SEG	
B06T7031A	90	1565	+/-200 deg	AFT SEG (TUNNEL)	
B06T7032A	30	1701.86	+/-200 deg	AFT SEG	
B06T7033A	150	1701.86	+/-200 deg	AFT SEG	

GAGE LOST READS OPEN

APPENDIX C

TWR-17542 VOL IX

FLIGHT 3 GROUND ENVIRONMENTAL INSTRUMENTATION (GEI)

SH. NO. C2

INST. NO.	ANG. LOC.	STATION	RANGE	COMMENTS	INSTRUMENTATION CONDITION
B06T7034A	270	1701.86	+/-200 deg	AFT SEG	
B06T7035A	45	1751.5	+/-200 deg	AFT SEG	
B06T7036A	135	1751.5	+/-200 deg	AFT SEG	
B06T7037A	325	1751.5	+/-200 deg	AFT SEG	
B06T7038A	270	1751.5	+/-200 deg	AFT SEG	
B06T7039A	215	1751.5	+/-200 deg	AFT SEG	
B06T7040A	30	1821.00	+/-200 deg	AFT SEG	
B06T7041A	150	1821.00	+/-200 deg	AFT SEG	
B06T7042A	270	1821.00	+/-200 deg	AFT SEG	
B06T7043A	0	1847	+/-200 deg	FLEX BEARING	
B06T7044A	0	1845	+/-200 deg	NOZ THROAT	
B06T7045A	120	1847	+/-200 deg	FLEX BEARING	
B06T7046A	120	1845	+/-200 deg	NOZ THROAT	
B06T7047A	240	1847	+/-200 deg	FLEX BEARING	
B06T7048A	240	1845	+/-200 deg	NOZ THROAT	
B06T7049A	0	1876.6	+/-200 deg	NOZ/CASE JNT	
B06T7050A	120	1876.6	+/-200 deg	NOZ/CASE JNT	
B06T7051A	240	1876.6	+/-200 deg	NOZ/CASE JNT	
B06T7052A	0	1950	+/-200 deg	EXIT CONE	
B06T7053A	120	1950	+/-200 deg	EXIT CONE	
B06T7054A	240	1950	+/-200 deg	EXIT CONE	
B06T7085A	184.5	480.0	+/-200 deg	IGNITER	
B06T7086A	355.5	480.0	+/-200 deg	IGNITER	

RIGHT RSRM

B06T8003A	270	534.5	+/-200 deg	FWD SEG	
B06T8004A	135	694.5	+/-200 deg	FWD SEG	
B06T8005A	45	694.5	+/-200 deg	FWD SEG	
B06T8006A	215	694.5	+/-200 deg	FWD SEG	
B06T8007A	270	694.5	+/-200 deg	FWD SEG	
B06T8008A	325	694.5	+/-200 deg	FWD SEG	

APPENDIX C

TWR-17542 VOL IX

FLIGHT 3 GROUND ENVIRONMENTAL INSTRUMENTATION (GEI)

SH. NO. C3

INST. NO.	ANG. LOC.	STATION	RANGE	COMMENTS	INSTRUMENTATION CONDITION
B06T8009A	90	778.98	+/-200 deg	FWD SEG (TUNNEL)	
B06T8010A	135	931.48	+/-200 deg	FWD/CTR SEG	
B06T8011A	45	931.48	+/-200 deg	FWD/CTR SEG	
B06T8012A	215	931.48	+/-200 deg	FWD/CTR SEG	
B06T8013A	270	931.48	+/-200 deg	FWD/CTR SEG	
B06T8014A	325	931.48	+/-200 deg	FWD/CTR SEG	
B06T8015A	135	1091.48	+/-200 deg	FWD/CTR SEG	
B06T8016A	45	1091.48	+/-200 deg	FWD/CTR SEG	
B06T8017A	215	1091.48	+/-200 deg	FWD/CTR SEG	
B06T8018A	270	1091.48	+/-200 deg	FWD/CTR SEG	
B06T8019A	325	1091.48	+/-200 deg	FWD/CTR SEG	
B06T8020A	90	1258.98	+/-200 deg	AFT/CTR SEG(TUNNEL)	
B06T8021A	135	1411.48	+/-200 deg	AFT/CTR SEG	
B06T8022A	45	1411.48	+/-200 deg	AFT/CTR SEG	
B06T8023A	215	1411.48	+/-200 deg	AFT/CTR SEG	
B06T8024A	270	1411.48	+/-200 deg	AFT/CTR SEG	
B06T8025A	325	1411.48	+/-200 deg	AFT/CTR SEG	
B06T8026A	320	1511	+/-200 deg	ET RING	
B06T8027A	266	1511	+/-200 deg	ET RING	
B06T8028A	220	1511	+/-200 deg	ET RING	
B06T8029A	135	1535	+/-200 deg	AFT SEG	
B06T8030A	45	1535	+/-200 deg	AFT SEG	
B06T8031A	90	1565	+/-200 deg	AFT SEG (TUNNEL)	
B06T8032A	150	1701.86	+/-200 deg	AFT SEG	
B06T8033A	30	1701.86	+/-200 deg	AFT SEG	
B06T8034A	270	1701.86	+/-200 deg	AFT SEG	
B06T8035A	135	1751.5	+/-200 deg	AFT SEG	
B06T8036A	45	1751.5	+/-200 deg	AFT SEG	
B06T8037A	215	1751.5	+/-200 deg	AFT SEG	
B06T8038A	270	1751.5	+/-200 deg	AFT SEG	
B06T8039A	325	1751.5	+/-200 deg	AFT SEG	
B06T8040A	150	1821	+/-200 deg	AFT SEG	
B06T8041A	30	1821	+/-200 deg	AFT SEG	

GAGE LOST READS OPEN

APPENDIX C

TWR-17542 VOL IX

FLIGHT 3 GROUND ENVIRONMENTAL INSTRUMENTATION (GEI)

SH. NO. C4

INST. NO.	ANG. LOC.	STATION	RANGE	COMMENTS	INSTRUMENTATION CONDITION
B06T8042A	270	1821	+/-200 deg	AFT SEG	
B06T8043A	180	1847	+/-200 deg	FLEX BEARING	
B06T8044A	180	1845	+/-200 deg	NOZ THROAT	
B06T8045A	60	1847	+/-200 deg	FLEX BEARING	
B06T8046A	60	1845	+/-200 deg	NOZ THROAT	
B06T8047A	300	1847	+/-200 deg	FLEX BEARING	
B06T8048A	300	1845	+/-200 deg	NOZ THROAT	
B06T8049A	180	1876.6	+/-200 deg	NOZ/CASE JNT	GAGE READS 8-11 DEG. LOW
B06T8050A	60	1876.6	+/-200 deg	NOZ/CASE JNT	
B06T8051A	300	1876.6	+/-200 deg	NOZ/CASE JNT	
B06T8052A	180	1950	+/-200 deg	EXIT CONE	
B06T8053A	60	1950	+/-200 deg	EXIT CONE	
B06T8054A	300	1950	+/-200 deg	EXIT CONE	
B06T8085A	4.5	480.0	+/-200 deg	IGNITER	
B06T8086A	175.5	480.0	+/-200 deg	IGNITER	

APPENDIX D
OFI Instrumentation List

FLIGHT 3 OPERATIONAL FLIGHT INSTRUMENTATION (OFI)

SH. NO DI

INST.NO	ANG. LOC.	STA	RANGE	REQ. ACC.	DIG. (SPS)	COMMENTS	INSTRUMENTATION CONDITION
=====							
LEFT RSRM							
B47P1300C	40.00	487.00	0-1000 psia	+/- 2%	5	CHAMBER PRESSURE	
B47P1301C	180.00	487.00	0-1000 psia	+/- 2%	1	CHAMBER PRESSURE	
B47P1302C	270.00	487.00	0-1000 psia	+/- 2%	12.5	CHAMBER PRESSURE	
RIGHT RSRM							
B47P2300C	40.00	487.00	0-1000 psia	+/- 2%	5	CHAMBER PRESSURE	
B47P2301C	180.00	487.00	0-1000 psia	+/- 2%	1	CHAMBER PRESSURE	
B47P2302C	270.00	487.00	0-1000 psia	+/- 2%	12.5	CHAMBER PRESSURE	

DISTRIBUTION

Steve Morris	L10
Rex Riley	E16
Bryan Baugh	L36
Mike Williams	L36
Robin Jensen	L36
Neal Black	L36
Terrel Morgan	L10
John Wright	L36
Valerie Steineck	L36
Brian McQuivey	L10